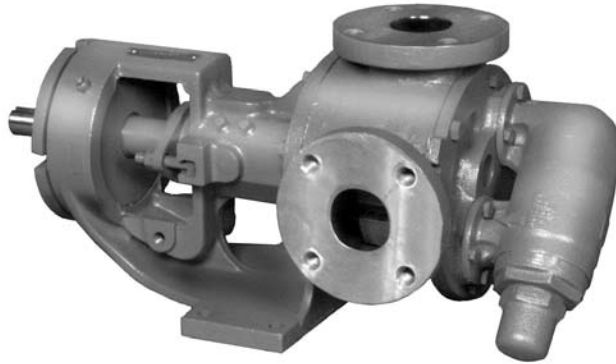


VIKING UNIVERSAL SEAL PUMPS

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
 126A, 4126A, 226A and 4226A (Ductile Iron)
 123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
 127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Heavy-Duty, Foot-Mounted Internal Gear Pumps With Multiple Seal Options



Standard Pump (shown: KK123A)



Jacketed Pump (shown: KK4223A)

Operating Range①:

Cast Iron Series 124A/AE, 4124A/AE, 4124B, 324A, 4324A, 224A/AE, 4224A/AE & 4224B
Ductile Iron Series 126A, 4126A, 226A & 4226A

Nominal Flow	(GPM)	15 - 1600
	(M³/hr.)	3.4 - 364
Pressure Range	(PSI)	To 200 PSI
	(Bar)	To 14 Bar
Temp. Range	(°F)	-60°F to +650°F
	(°C)	-51°C to +343°C
Viscosity Range	(SSU)	28 SSU to 2,000,000 SSU
	(cSt)	0.1 cSt to 440,000 cSt

Steel Externals Series 123A, 4123A, 323A, 4323A, 223A & 4223A

Nominal Flow	(GPM)	15 - 1600
	(M³/hr.)	3.4 - 364
Pressure Range	(PSI)	To 200 PSI
	(Bar)	To 14 Bar
Temp. Range	(°F)	-20°F to +800°F
	(°C)	-29°C to +427°C
Viscosity Range	(SSU)	28 SSU to 2,000,000 SSU
	(cSt)	0.1 cSt to 440,000 cSt

Nominal Flow Rates:

Pump Size	Cast Iron, Ductile Iron & Steel Externals Series		Stainless Steel Series	
	GPM	M³/hr	GPM	M³/hr
H	15	3.4	10	2.3
HL	30	6.8	20	4.5
K	75	17.0	45	10
KK	100	23	65	15
L/LQ	135	31	90	20
LL	140	32	110	25
LS	200	45	160	36
Q	300	68	200	45
QS	500	114	320	73
N	600	136	600	136
R	1100	250	1100	250
RS	1600	364	1600	364

Stainless Steel Series 127A, 4127A, 327A, 4327A, 227A & 4227A

Nominal Flow	(GPM)	10-1600
	(M³/hr.)	2.3 - 364
Pressure Range	(PSI)	To 200 PSI
	(Bar)	To 14 Bar
Temp. Range	(°F)	-120°F to +500°F
	(°C)	-84°C to +260°C
Viscosity Range	(SSU)	28 SSU to 2,000,000 SSU
	(cSt)	0.1 cSt to 440,000 cSt

① Refer to Specification Tables 630.19 and 630.15 for individual model information.

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
 126A, 4126A, 226A and 4226A (Ductile Iron)
 123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
 127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Series Description

The Universal Seal pumps are designed for a broad range of applications requiring continuous duty at pressures up to 200 psi. Even higher pressures are possible with high fluid viscosities at reduced operating speeds (consult factory).

This Series features 13 different sizes with flows to 1,600 GPM (250 m³/hr), with four materials of construction options. They are applied to both thin and thick liquids, and operate equally well in either direction. They are also capable of operating under suction lift conditions.

This series has the broadest range of sealing options of all pumps built by Viking. Most sizes can be fitted with seals behind the rotor or in the stuffing box. The stuffing box on all sizes accepts packing, numerous component single mechanical seals, or a wide variety of cartridge seals.

The Universal Seal series is the most robust series of internal gear pumps built by Viking Pump and is available with the greatest number of total options. A summary of the major design features and available options appears to the right.



Viking Universal Seal series pumps carry a three year limited warranty. See catalog section 000 for details.

Major Design Features & Options

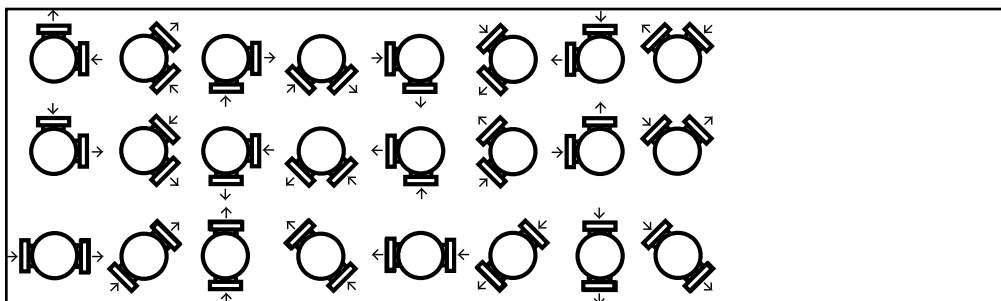
- Positive Displacement, Internal Gear pumping principle.
- Foot-mounted design.
- Axial rotor thrust is controlled by double row ball or tapered roller bearings. Radial loads are controlled using bushings and ball bearings.
- Double piloted bearing housing provides easy rotor end clearance adjustment to compensate for viscosity or wear.
- Series designed with an enlarged bearing housing. Used in conjunction with a spacer coupling permits easy cartridge seal installation and removal without removing the head and rotor/shaft.
- Size H, HL, K, KK, L, LQ and LL cast iron pumps have two seal location options, behind the rotor or in the stuffing box.
- Seal options include packing, single component seals, cartridge lip seals and cartridge single and double mechanical seals.
- Various seal flush plans are available.
- Comes in four materials of construction: Cast Iron, Ductile Iron, Steel Externals and Stainless Steel.
- Numerous material options are available for bushings, idler pins, shafts, rotors, idlers and elastomers.
- Available with 90° ports, which can be rotated in 45° degree increments, or with 180° ports (Check individual sizes).
- Ports are threaded or flanged (Flat Faced or Raised Faced).
- Series can be direct driven, gear reducer driven or V-belt driven.
- The series is available in a jacketed version.
- Pumps come with an internal relief valve on standard design, jacketed head or jacket plate is provided on jacketed models.
- Gear and pump geometry has been optimized based on more than 90 years of experience.

Revolvable Pump Casings Standard on H through Q Sizes

All Universal Seal pumps are equipped with pump casings that can be positioned to meet common piping configurations. H through Q sizes have standard 90° ports which can be turned to any of eight positions (LQ, LL, and LS sizes will not allow a port at the 6 o'clock position). Optional opposite ports are available in some sizes and materials. QS, N, and R sizes have opposite ports as standard, with optional 90° ports available in some materials. Direction of flow is reversible so any given port can be used as suction or discharge. The relief valve must "point" to the suction port in all cases. Typical port configurations are shown below. See Optional Casings tables for available port options.

90° port
options

Opposite
port options

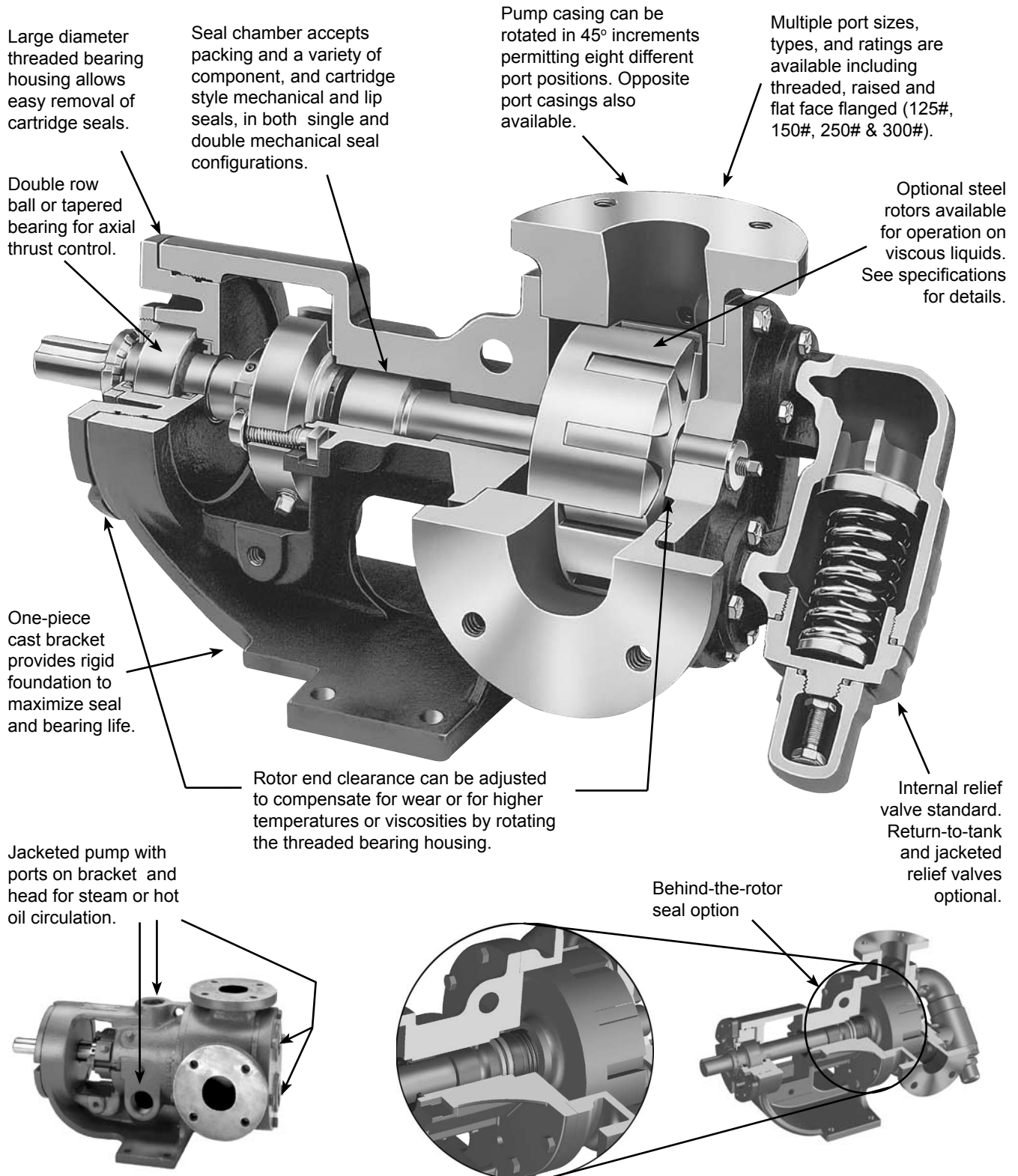


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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
 126A, 4126A, 226A and 4226A (Ductile Iron)
 123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
 127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Pump Construction and Features

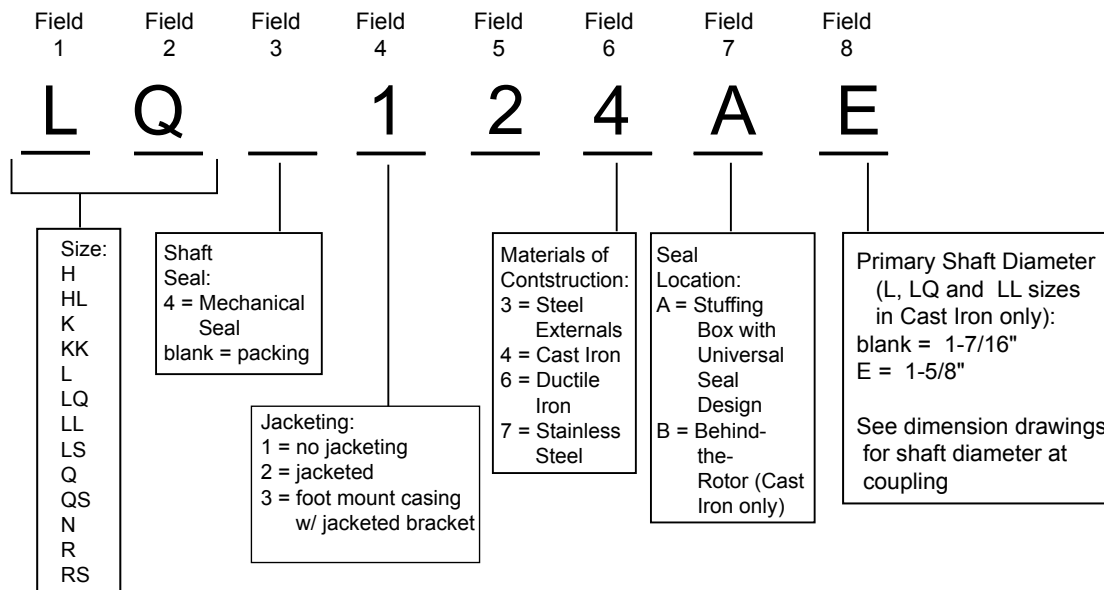


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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Model Number Key



Note on Field 4 that only the N through RS sizes are the foot mount with jacketed bracket (3). All other sizes are available with either no jacketing (1) or jacketed (2). The N size is standard with a jacketed bracket and non-jacketed head and non-jacketed relief valve, while the R and RS sizes are standard with a jacketed bracket, a jacketed head, and a non-jacketed relief valve. There are relief valve options available on those pump models designed to accept a relief valve. Options include a jacketed relief valve for the N pump (only available with the non-jacketed head). A non-jacketed relief valve is available for the R pump.

The Universal Seal series comes in several different versions depending on the type and location of the sealing device. The L, LQ and LL size also offer two shaft diameter options. The model numbering scheme is illustrated in the table below, with the cast iron, non-jacketed series pumps.

Model Number Scheme		
Packed	Stuffing Box Seal	Behind the Rotor Seal
H124A	H4124A	H4124B
HL124A	HL4124A	HL4124B
K124A	K1424A	K4124B
KK124A	KK4124A	KK4124B
L124A L124AE	L4124 A L4124AE	L4124B
LQ124A LQ124AE	LQ4124A LQ4124AE	LQ4124B
LL124A LL124AE	LL4124A LL4124AE	LL4124B
LS124A	LS4124A	NA
Q124A	Q4124A	NA
QS124A	QS4124A	NA
N324A	N4324A	NA
R324A	R4324A	NA
RS324A	RS4324A	NA

Note that on L, LQ and LL pumps with the "AE" or "B" designation at the end of the model number will have 1 5/8" shaft as standard, the L, LQ and LL pumps ending in "A" will have a 1 7/16" shaft standard as illustrated in the chart below. The "B" designation i.e. L4124B or KK4124B, are replacements for similar size 4125 models (see dimensional drawings for shaft coupling sizes). The "AE" designation, i.e., LQ124AE is dimensionally interchangeable with a LQ124A or LQ125 except that the "AE" model has a 1-5/8" shaft at the drive end versus 1-7/16" for the other models. The "AE" version is recommended in severe-duty applications or those where stress corrosion may be encountered. (Dimensional drawings are located on pages 12,13 and 18,19).

Model Sizes L, LQ, LL	Shaft Seal Dimension	"U" Dimension
124A, 4124A 224A, 4224A	1-7/16"	1-1/8"
124AE, 4124AE 224AE, 4224AE 4124B	1-5/8"	1-7/16"

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

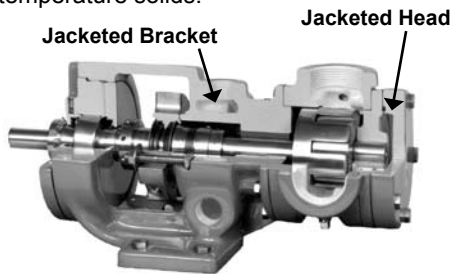
Standard-Jacketed and Fully-Jacketed Pumps

Jacketing

Jacketed pumps provide a cavity, or jacket, on the external wall of the pump through which steam or heat transfer liquid can be passed to control the temperature of the fluid in the pump. The heat transfer medium flows in a closed loop back to the boiler or heater. Applications include “melting” ambient temperature solids like asphalt which solidify in the pump when it cools, and maintaining precise temperature control in processes like manufacturing polymers and epoxy resins.

Standard-Jacketed Pumps

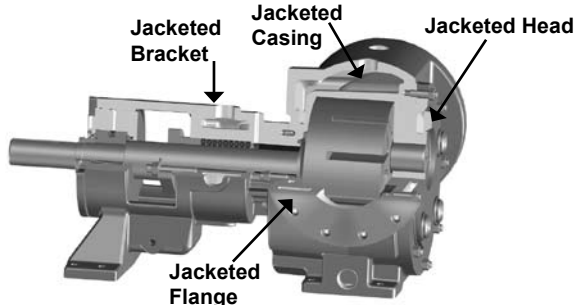
Standard-Jacketed pumps include series 224A, 4224A, 224AE, 4224AE and 4224B; 226A and 4226A; 223A and 4223A; and 227A and 4227A. They feature jacketing on the head and bracket only, and are typically used for melting ambient temperature solids.



Standard-Jacketed Pump Cutaway – H4224A

Fully-Jacketed Pumps

Pumps with a Fully-Jacketed Option use the Standard-Jacketed pumps' series designation, but replace the standard casing with a jacketed casing, in addition to the jacketed head and bracket. Available for steel and stainless steel models, the jacketed casing provides heat transfer surface area around the perimeter of the rotor, in the inlet and discharge throat areas, and in many sizes into the flanges. Fully jacketed pumps are typically used in applications where precisely maintaining a uniform, predetermined temperature is critical, in extreme environments, and to provide faster startup of cold processes to improve production efficiency.



Fully-Jacketed Pump Cutaway – N324A

Relief Valve Configurations

Jacketed pumps are provided with a jacketed head with no relief valve as standard. Integral pressure relief valves in jacketed and non-jacketed configurations are available on “L” through “N” sizes, but require a non-jacketed valve-type head.

The “N” 324A, 4324A, 323A, 4323A, 327A and 4327A pumps are standard with a jacketed bracket and non-jacketed head and non-jacketed relief valve. A jacketed head, or a jacketed relief valve with non-jacketed valve-type head, is available as an option.

The “R” 324A, 4324A, 323A, 4323A, 327A and 4327A pumps are standard with a jacketed bracket, a jacketed head and a non-jacketed relief valve. For “RS” models contact the factory for assistance with jacketing options.



N4324A
Non-Jacketed Head with
Coverplates Shown

R4323A
Jacketed Head with
Non-Jacketed Relief
Valve Shown

Porting and Sealing

A variety of opposite and 90° port configurations are available, including top suction with bottom or side discharge designs typically mounted at the bottom of a tank or reactor.

Jacketed port options for steam or heat transfer liquid include threaded, flanged and weld neck configurations. Viking will provide custom welded steam or hot oil flange connections upon request.

The Universal Seal design allows the use of packing, component seals or cartridge seals. Seal Plans, including API plan 53 and 54, are available.

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Materials of Construction - All Series

Component		Cast Iron Non-Jacketed Series 124A/AE, 4124A/AE, 4124B, Jacketed Series 224A, 4224A, 224AE, 4224AE, 4224B 324A, 4324A	Ductile Iron Non-Jacketed Series 126A, 4126A Jacketed Series 226A & 4226A	Steel Externals Non-Jacketed Series 123A, 4123A, 323A, 4323A Jacketed Series 223A, 4223A	Stainless Steel Non-Jacketed Series 127A, 4127A, 327A, 4327A Jacketed Series 227A, 4227A
Casing		Cast Iron ASTM A48, Class 35B	Ductile Iron ASTM A536 Grade 60-40-18	Steel ASTM A216, Grade WCB	Stainless Steel ASTM A 743, Grade CF8M
Head		Cast Iron ASTM A48, Class 35B	Ductile Iron ASTM A536 Grade 60-40-18	Steel ASTM A216, Grade WCB	Stainless Steel ASTM A 743, Grade CF8M Case Hardened
Head Plate for Jacketed Models		Cast Iron ASTM A48, Class 35B	Steel ASTM A216, Grade WCB	Steel ASTM A216, Grade WCB	Cast Iron ASTM A48, Class 35B
Bracket		Cast Iron ASTM A48, Class 35B	Ductile Iron ASTM A536 Grade 60-40-18	Steel ASTM A216, Grade WCB	Stainless Steel ASTM A 743, Grade CF8M
Idler		②③ Cast Iron ASTM A48 Class 35B	②③ Cast Iron ASTM A48 Class 35B	②③ Cast Iron ASTM A48 Class 35B	Stainless Steel ASTM A 743, Grade CF8M Case Hardened
Rotor	Standard	① Cast Iron ASTM A48, Class 35B	① Cast Iron ASTM A48, Class 35B	① Cast Iron ASTM A48, Class 35B	Stainless Steel ASTM A 743, Grade CF8M Case Hardened
	Steel Fitted	⑤ Steel ASTM A148, Grade 80-40	⑤ Steel ASTM A148, Grade 80-40	⑤ Steel ASTM A148, Grade 80-40	
Rotor Shaft		Steel ASTM A108, Grade 1045	Steel ASTM A108, Grade 1045	Steel ASTM A108, Grade 1045	Stainless Steel ASTM A276 Type XM-19 or 316 condition B
Idler Pin		Hardened Steel ASTM A108, Grade 1045	Hardened Steel ASTM A108, Grade 1045	Hardened Steel ASTM A108, Grade 1045	Hard Coated Stainless Steel ASTM A276 Type 316 Colmonoy # 6 Coated
Idler Bushing	Packed	Bronze ASTM B584 (B505), Alloy C93700	Bronze ASTM B584 (B505), Alloy C93700	Bronze ASTM B584 (B505), Alloy C93700	Carbon Graphite
	Mech. Seal	Carbon Graphite	Carbon Graphite	Carbon Graphite	
Bracket Bushing	Packed	Bronze ASTM B584 (B505), Alloy C93700	Bronze ASTM B584 (B505), Alloy C93700	Bronze ASTM B584 (B505), Alloy C93700	Carbon Graphite
	Mech. Seal	④ Carbon Graphite	Carbon Graphite	Carbon Graphite	
Internal Pressure Relief Valve⑥		Cast Iron ASTM A48, Class 35B	Steel ASTM A216, Grade WCB	Steel ASTM A216, Grade WCB	Stainless Steel ASTM A 743, Grade CF8M

① KK, LS, QS, N and RS sizes have ductile iron rotor, ASTM A536 Grade 60-40-18.

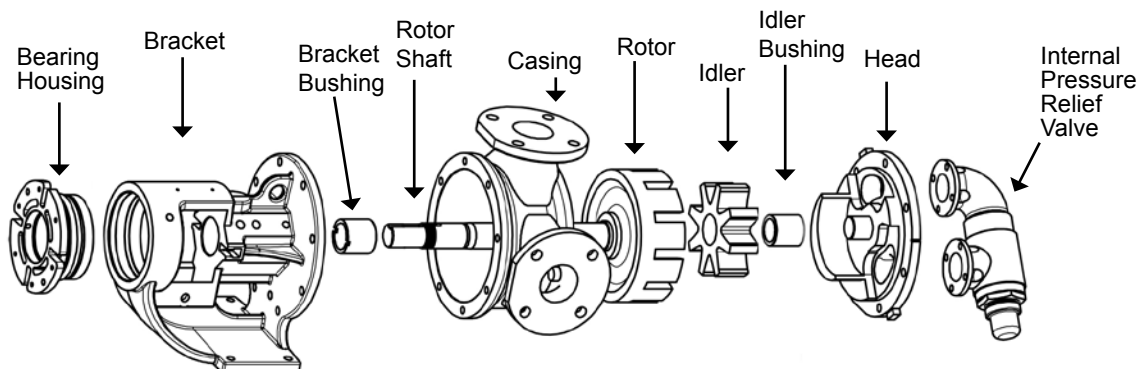
② Steel fitted Q and QS sizes have steel idler.

③ H and HL sizes have powdered metal idler, MPIF Std 35 FC-0208-50.

④ H-LL 4124B (Behind-the-Rotor) pumps have bronze bracket bushing with Buna N seal, carbon graphite for Viton® or PTFE seals.

⑤ Material specification for HL steel rotor is AISI 8620, LS steel rotor is ASTM A148 80-50.

⑥ RS relief valve not available. Contact factory for jacketing options.



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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Special Materials and Options Selection Guidelines

For High Viscosities - Above 2,500 SSU (550 cSt)

- Steel fitted construction recommended on Cast Iron, Ductile Iron and Steel Externals pumps above the following viscosities, according to pump size:

Viscosity	Pump Size												
	H	HL	K	KK	L	LQ	LL	LS	Q	QS	N	R	RS
SSU	25,000	7,500	25,000	25,000	25,000	25,000	2,500	75,000	7,500	75,000	75,000	25,000	75,000
cSt	5,500	1,650	5,500	5,500	5,500	5,500	550	16,500	1,650	16,500	16,500	5,500	16,500

- Extra clearances, depending on viscosity. Contact factory for clearance specifications.
- Special Sealing – Buna N or Viton® Type 1 component seals good up to 15,000 SSU (3,300 cSt). PTFE Type 9 seals good up to 25,000 SSU (5,500 cSt). Abrasive liquid seals behind the rotor good to over 250,000 SSU (55,000 cSt). Contact factory for seal recommendations for viscosities over 250,000 SSU (55,000 cSt).
- Larger ports may be required depending on suction conditions.
- Pump should be operated at slower than normal speeds, which may require a larger pump.
- For viscosities over 250,000 SSU (55,000 cSt), contact factory for additional pump construction and operation recommendations.

For low viscosities or non-lubricating liquids – Below 100 SSU (20 cSt)

- Carbon graphite bushings.
- Cast iron idler for iron or steel pumps, or Ryton® or 770 stainless alloy idler for stainless steel pumps.
- Pump should be operated at slower than normal speeds, which may require a larger pump.

For high temperatures – Above 225° F (107°C)

- High temperature elastomers – Buna up to 225°F (107°C); Viton® up to 350°F (177°C); PTFE up to 450°F (232°C); or Kalrez® up to 550°F (288°C); Grafoil up to 700°F. (371°C).
- High temperature relief valve above 350°F (177°C).
- High temperature bushings recommended depending on temperature, size and specific material. See ESB-3 for recommendations.
- Additional operating clearances may be required depending on temperature, size and specific material. See ES-2 for recommendations.
- For temperatures above 450°F (232°C), special materials and sealing requirements may be needed. Contact factory for recommendations.
- Pump should be operated at slower than normal speeds, which may require a larger pump.

For abrasive or dirty liquids

- If possible, filter or strain out the abrasives present.
- Wear resistant bushings - hardened cast iron, tungsten carbide, colmonoy or silicon carbide.
- Abrasive-resistant idler pin - tungsten carbide, colmonoy coated or chrome oxide coated pins.
- Hardened or hard-coated shafting.
- Abrasive-resistant seal.
- Behind-the-rotor, abrasive resistant seal.
- For high concentrations of abrasives or particle sizes greater than 250 microns (0.010 in), contact factory for recommendations.
- Pump should be operated at slower than normal speeds, which may require a larger pump.
- Consult factory for specific recommendations.

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
 126A, 4126A, 226A and 4226A (Ductile Iron)
 123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
 127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

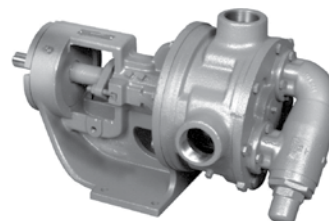
Typical Product Configuration By Size



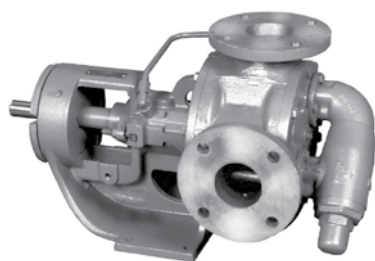
H & HL (H4124A shown)



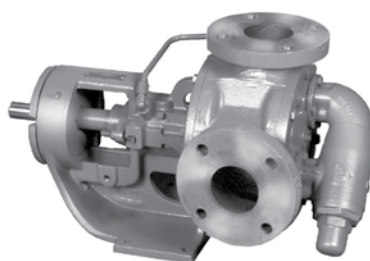
K & KK (K123 shown)



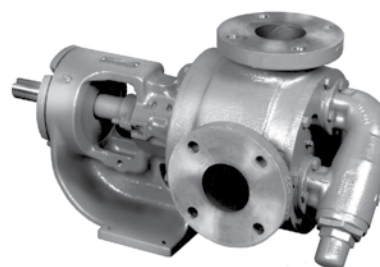
L (L124A shown)



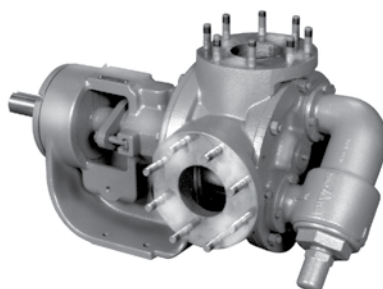
LQ (LQ4124A shown)



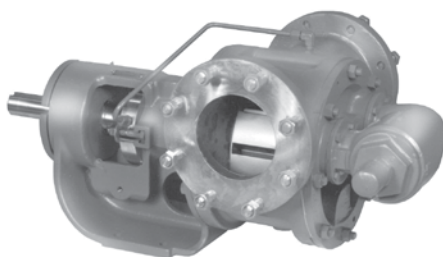
LL (LL4126A shown)



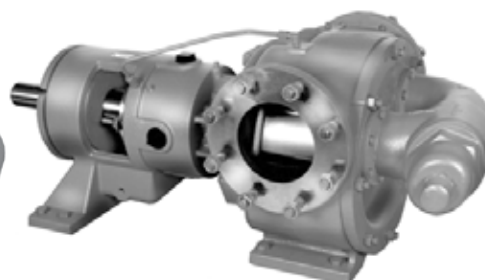
LS (LS124A shown)



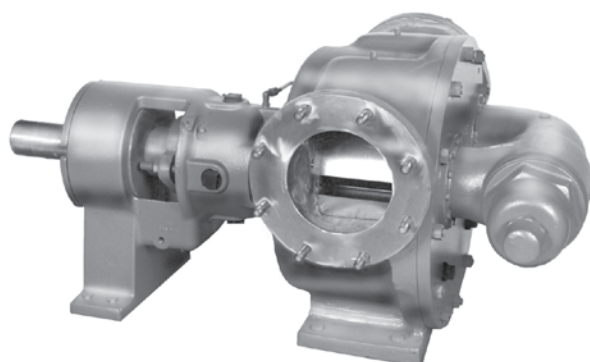
Q (Q124A shown)



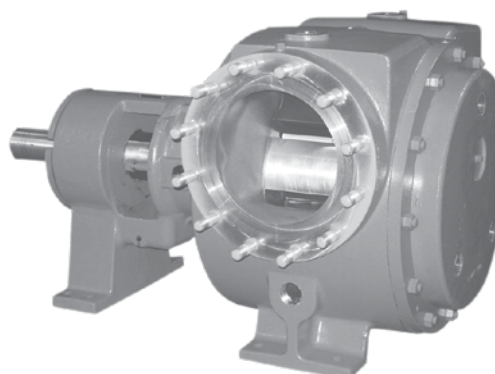
QS (QS4124A shown)



N (N4324A shown)



R (R324A shown)



RS (RS324A shown)

Note: Ports shown are not necessarily the standard configuration.

VIKING UNIVERSAL SEAL PUMPS

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 324A, and 4324A (Cast Iron)
126A and 4126A (Ductile Iron)
123A, 4123A, 323A and 4323A (Steel Externals)
127A, 4127A, 327A and 4327A (Stainless Steel)

Specifications (U.S. Units) – Non-Jacketed Pumps

Model Number			⑥ Standard Port Size	Nominal Pump Rating (750 SSU and below)		Max. Hydrostatic Pressure	① Max. Discharge Pressure	② Max. Recommended Temp. for Standard Pump (°F)		Steel Fitted Recommended Above	Approx. Shipping Weight with Valve
Packed	Stuffing Box Seal	Behind the Rotor Seal						Packed	Mech Seal		
			Inches	GPM	RPM	PSIG	PSIG			SSU	Pounds
H124A	H4124A	H4124B	③ 1 ½	15	1750	400	200	450	225	25,000	38
H126A	H4126A	N/A	③ 1 ½	15	1750						38
H123A	H4123A	N/A	⑤ 1 ½	15	1750						43
H127A	H4127A	N/A	⑤ 1 ½	10	1150						48
HL124A	HL4124A	HL4124B	③ 1 ½	30	1750	400	200	450	225	7,500	40
HL126A	HL4126A	N/A	③ 1 ½	30	1750						40
HL123A	HL4123A	N/A	⑤ 1 ½	30	1750						45
HL127A	HL4127A	N/A	⑤ 1 ½	20	1150						50
K124A	K4124A	K4124B	③ 2	80	780	400	200	450	225	25,000	105
K126A	K4126A	N/A	③ 2	80	780						105
K123A	K4123A	N/A	⑤ 2	80	780						120
K127A	K4127A	N/A	⑤ 2	50	520						125
KK124A	KK4124A	KK4124B	③ 2	100	780	400	200	450	225	25,000	110
KK126A	KK4126A	N/A	③ 2	100	780						110
KK123A	KK4123A	N/A	⑤ 2	100	780						125
KK127A	KK4127A	N/A	⑤ 2	65	520						130
L124A/AE	L4124A/AE	L4124B	③ 2	135	640	400	200	450	225	25,000	155
L126A	L4126A	N/A	③ 2	135	640						155
LQ124A/AE	LQ4124A/AE	LQ4124B	④ 2 ½	135	640		200	450	225	25,000	175
LQ126A	LQ4126A	N/A	⑤ 2 ½	135	640						175
LQ123A	LQ4123A	N/A	⑤ 2 ½	135	640						185
LQ127A	LQ4127A	N/A	⑤ 2 ½	90	420						205
LL124A/AE	LL4124A/AE	LL4124B	④ 3	140	520	400	200	450	225	2,500	185
LL126A	LL4126A	N/A	⑤ 3	140	520						185
LL123A	LL4123A	N/A	⑤ 3	140	520						195
LL127A	LL4127A	N/A	⑤ 3	110	420						240
LS124A	LS4124A	N/A	④ 3	200	640	400	200	450	225	75,000	190
LS126A	LS4126A	N/A	⑤ 3	200	640						190
LS123A	LS4123A	N/A	⑤ 3	200	640						200
LS127A	LS4127A	N/A	⑤ 3	160	520						220
Q124A	Q4124A	N/A	④ 4	300	520	400	200	450	225	7,500	440
Q126A	Q4126A	N/A	⑤ 4	300	520						440
Q123A	Q4123A	N/A	⑤ 4	300	520						450
Q127A	Q4127A	N/A	⑤ 4	200	350						460
QS124A	QS4124A	N/A	④ 6	500	520	400	200	450	225	75,000	540
QS126A	QS4126A	N/A	⑤ 6	500	520						540
QS123A	QS4123A	N/A	⑤ 6	500	520						550
QS127A	QS4127A	N/A	⑤ 6	320	350						560
N324A	N4324A	N/A	④ 6	600	350	400	200	450	225	75,000	810
N323A	N4323A	N/A	⑤ 6	600	350						810
N327A	N4327A	N/A	⑤ 6	600	350						810
R324A	R4324A	N/A	④ 8	1100	280	400	200	450	225	25,500	1435
R323A	R4323A	N/A	⑤ 8	1100	280						1435
R327A	R4327A	N/A	⑤ 8	1100	280						1435
RS324A	RS4324A	N/A	④ 10	1600	280	400	125	450	225	75,000	1580
RS323A	RS4323A	N/A	⑤ 10	1600	280						1580
RS327A	RS4327A	N/A	⑤ 10	1600	280						1580

① For maximum recommended discharge pressures at different viscosities, see performance curves. If suction pressure exceeds 50 PSIG, consult factory.

② Extra clearances are required above 225° F. Higher temperatures can be handled with special construction, consult factory.

③ Ports are tapped for standard (NPT) pipe.

④ Ports are suitable for use with 125# ANSI cast iron companion flanges or flanged fittings.

⑤ Ports are suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.

⑥ See p.630.11 for other port size options.

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 324A, and 4324A (Cast Iron)
126A and 4126A (Ductile Iron)
123A, 4123A, 323A and 4323A (Steel Externals)
127A, 4127A, 327A and 4327A (Stainless Steel)

Specifications (Metric Units) – Non-Jacketed Pumps

Model Number			⊙ Port Size	Nominal Pump Rating (165 cSt and below)		Max. Hydrostatic Pressure	① Max. Discharge Pressure	⊙ Max. Recommended Temp. for Standard Pump (°C)		Steel Fitted Const. Recommended Above	Approx. Shipping Weight with Valve
Packed	Stuffing Box Seal	Behind the Rotor Seal						Packed	Mech Seal		
			mm	M3/hr	RPM	BAR	BAR			cSt	KG
H124A	H4124A	H4124B	⊙38	2.8	1450	28	14	232	107	5,500	17
H126A	H4126A	N/A	⊙38	2.8	1450						17
H123A	H4123A	N/A	⊙38	2.8	1450						20
H127A	H4127A	N/A	⊙38	1.9	950						22
HL124A	HL4124A	HL4124B	⊙38	5.6	1450	28	14	232	107	1,650	18
HL126A	HL4126A	N/A	⊙38	5.6	1450						18
HL123A	HL4123A	N/A	⊙38	5.6	1450						20
HL127A	HL4127A	N/A	⊙38	3.7	950						23
K124A	K4124A	K4124B	⊙50	18	780	28	14	232	107	5,500	48
K126A	K4126A	N/A	⊙50	18	780						48
K123A	K4123A	N/A	⊙50	18	780						54
K127A	K4127A	N/A	⊙50	11	520						57
KK124A	KK 4124A	KK4124B	⊙50	23	780	28	14	232	107	5,500	50
KK126A	KK4126A	N/A	⊙50	23	780						50
KK123A	KK4123A	N/A	⊙50	23	780						57
KK127A	KK4127A	N/A	⊙50	15	520						59
L124A/AE	L4124A/AE	L4124B	⊙50	31	640	28	14	232	107	5,500	70
L126A	L4126A	N/A	⊙50	31	640						70
LQ124A/AE	LQ4124A/AE	LQ4124B	⊙65	31	640						80
LQ126A	LQ4126A	N/A	⊙65	31	640						80
LQ123A	LQ4123A	N/A	⊙65	31	640	28	14	232	107	5,500	84
LQ127A	LQ4127A	N/A	⊙65	20	420						84
LL124A/AE	LL4124A/AE	LL4124B	⊙75	32	520						93
LL126A	LL4126A	N/A	⊙75	32	520						84
LL123A	LL4123A	N/A	⊙75	32	520	28	14	232	107	550	89
LL127A	LL4127A	N/A	⊙75	25	420						109
LS124A	LS4124A	N/A	⊙75	45	640						86
LS126A	LS4126A	N/A	⊙75	45	640						86
LS123A	LS4123A	N/A	⊙75	45	640	28	14	232	107	16,500	91
LS127A	LS4127A	N/A	⊙75	36	520						100
Q124A	Q4124A	N/A	⊙100	68	520						200
Q126A	Q4126A	N/A	⊙100	68	520	28	14	232	107	1,650	200
Q123A	Q4123A	N/A	⊙100	68	520						204
Q127A	Q4127A	N/A	⊙100	45	350						209
QS124A	QS4124A	N/A	⊙150	114	520						245
QS126A	QS4126A	N/A	⊙150	114	520	28	14	232	107	16,500	245
QS123A	QS4123A	N/A	⊙150	114	520						250
QS127A	QS4127A	N/A	⊙150	73	350						254
N324A	N4324A	N/A	⊙150	136	350						367
N323A	N4323A	N/A	⊙150	136	350	28	14	232	107	16,500	367
N327A	N4327A	N/A	⊙150	136	350						367
R324A	R4324A	N/A	⊙200	250	280						651
R323A	R4323A	N/A	⊙200	250	280	28	14	232	107	5,500	651
R327A	R4327A	N/A	⊙200	250	280						651
RS324A	RS4324A	N/A	⊙254	364	280						718
RS323A	RS4323A	N/A	⊙254	364	280	28	9	232	107	16,500	718
RS327A	RS4327A	N/A	⊙254	364	280						718

① For maximum recommended discharge pressures at different viscosities, see performance curves. If suction pressure exceeds 50 PSIG, consult factory.

② Extra clearances are required for temperatures above 107° C. Higher temperatures can be handled with special construction. Consult factory.

③ Ports are tapped for standard (NPT) pipe.

④ Ports are suitable for use with 125# ANSI cast iron companion flanges or flanged fittings.

⑤ Ports are suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.

⑥ Port sizes are inch standard, not metric design or size. See p.630.11 for other port size options.

VIKING UNIVERSAL SEAL PUMPS

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 324A, and 4324A (Cast Iron)
126A and 4126A (Ductile Iron)
123A, 4123A, 323A and 4323A (Steel Externals)
127A, 4127A, 327A and 4327A (Stainless Steel)

Optional Casings for Different Port Configurations – Non Jacketed Pumps

Model Number			Standard Ports †	Optional Casings							
Packed	Stuffing Box Seal	Behind the Rotor Seal									
H124A	H4124A	H4124B	1.5"①	1.5"②R	1.5"③R	2"②R					
H126A	H4126A	N/A	1.5"①	1.5"③R	2"③R						
H123A	H4123A	N/A	1.5"④	1.5"③R	2"④R	2"③R					
H127A	H4127A	N/A	1.5"④	1.5"③R	2"④R	2"③R					
HL124A	HL4124A	HL4124B	1.5"①	1.5"②R	1.5"③R	2"②R					
HL126A	HL4126A	N/A	1.5"①	1.5"③R	2"③R						
HL123A	HL4123A	N/A	1.5"④	1.5"③R	2"④R	2"③R					
HL127A	HL4127A	N/A	1.5"④	1.5"③R	2"④R	2"③R					
K124A	K4124A	K4124B	2"①	2"②R	2"③R	2.5"①②	2.5"②R	3"②R	4"②R		
K126A	K4126A	N/A	2"④	2"③R	3"③R	4"③R					
K123A	K4123A	N/A	2"④	2"③R	2.5"④R	2.5"③R	3"④R	3"③R	4"④R	4"③R	
K127A	K4127A	N/A	2"④	2"③R	2.5"④R	2.5"③R	3"④R	3"③R	4"④R	4"③R	
KK124A	KK4124A	KK4124B	2"①	2"②R	2"③R	2.5"①②	2.5"②R	3"②R	4"②R		
KK126A	KK4126A	N/A	2"④	2"③R	3"③R	4"③R					
KK123A	KK4123A	N/A	2"④	2"③R	2.5"④R	2.5"③R	3"④R	3"③R	4"④R	4"③R	
KK127A	KK4127A	N/A	2"④	2"③R	2.5"④R	2.5"③R	3"④R	3"③R	4"④R	4"③R	
L124A/AE	L4124A/AE	L4124B	2"①	2"③R							
L126A	L4126A	N/A	2"①								
LQ124A/AE	LQ4124A/AE	LQ4124B	2.5"②	2.5"③R	3"②R	4"②R	6"②R*	Side 5"②R, Top 6"②			
LQ126A	LQ4126A	N/A	2.5"④	3"③R	4"③R						
LQ123A	LQ4123A	N/A	2.5"④	2.5"③R	3"③R	4"④R	4"③R	6"④R			
LQ127A	LQ4127A	N/A	2.5"④	2.5"③R	4"④R	4"③R					
LL124A/AE	LL4124A/AE	LL4124B	3"②	3"③R	4"②R	5"②R*					
LL126A	LL4126A	N/A	3"④								
LL123A	LL4123A	N/A	3"④	3"③R	4"④R	4"③R					
LL127A	LL4127A	N/A	3"④	3"③R	4"④R	4"③R					
LS124A	LS4124A	N/A	3"②	3"③R	4"②R*						
LS126A	LS4126A	N/A	3"④								
LS123A	LS4123A	N/A	3"④	3"③R	4"④R	4"③R					
LS127A	LS4127A	N/A	3"④	3"③R	4"④R	4"③R	4"③②	6"④R			
Q124A	Q4124A	N/A	4"②	4"③R	3"②R	5"②R	6"②②	Side 4"②R, Top 8"②		Side 4"②L, Top 8"②	Side 6"②R, Top 8"②
Q126A	Q4126A	N/A	4"④								
Q123A	Q4123A	N/A	4"④	4"③R	5"④R	5"③R	6"④R*	6"③R*	6"④②	6"③②	
Q127A	Q4127A	N/A	4"④		3"④R	4"③R	5"④R	6"④R*	6"④R	6"④②	6"③②
QS124A	QS4124A	N/A	6"②②								
QS126A	QS4126A	N/A	6"④②								
QS123A	QS4123A	N/A	6"④②	6"④R	6"③②						
QS127A	QS4127A	N/A	6"④②	6"④R	6"③②						
N324A	N4324A	N/A	6"②②	5"②N							
N323A	N4323A	N/A	6"④②								
N327A	N4327A	N/A	6"④②								
R324A	R4324A	N/A	8"②②	6"②N							
R323A	R4323A	N/A	8"④②								
R327A	R4327A	N/A	8"④②								
RS324A	RS4324A	N/A	10"④②								
RS323A	RS4323A	N/A	10"④②								
RS327	RS4327A	N/A	10"④②								

† Standard port configuration is 90° which may be rotated (H-Q) or opposite (QS-R) with right hand inlet viewed from the shaft end. 90° ports may be rotated.

① Port(s) tapped for standard (NPT) pipe.

② Port(s) suitable for use with 125# ANSI cast iron companion flanges or flanged fittings.

③ Port(s) suitable for use with 250# ANSI cast iron companion flanges or flanged fittings.

④ Port(s) suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.

⑤ Port(s) suitable for 300# ANSI steel or stainless steel companion flanges or flanged fittings.

⑥ 90° port arranged for Right Hand inlet (viewed from shaft end)

⑦ 90° port arranged for Left Hand inlet (viewed from shaft end)

⑧ Non-Rotatable Ports at 90 degree angle, contact factory for available orientation (right hand or left hand)

⑨ Opposite Ports

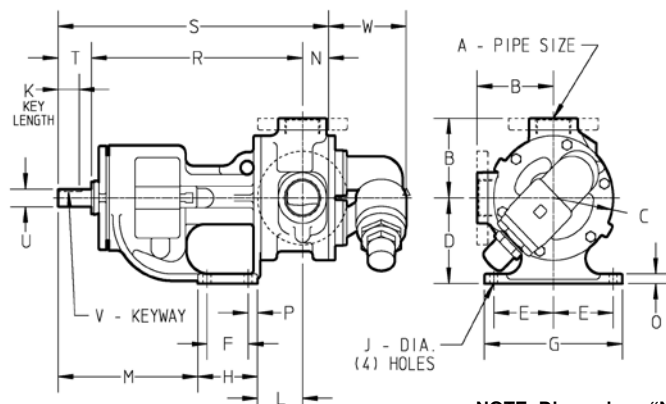
* Core smaller than port size

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B (Cast Iron)
126A and 4126A (Ductile Iron)
123A and 4123A (Steel Externals)
127A and 4127A (Stainless Steel)

Dimensions - H through Q Sizes – All Materials of Construction – Non Jacketed



NOTE: Dimensions "N" through "W" on next page

Model Number			A (in)		B	C	D	E	F	G	H	J	K	L	M
Packed	Stuffing Box Seal	Behind the Rotor Seal													
H124A	H4124A	H4124B	① 1.5	in	3.00	4.75	3.50	2.75	2.25	6.75	3.50	0.47	0.99	3.38	5.19
HL124A	HL4124A	HL4124B		mm	76.2	120.6	88.9	69.8	57.1	171.4	88.9	11.9	25.1	85.8	131.8
H126A	H4126A		③ 1.5	in	4.00	4.75	3.50	2.75	2.25	6.75	3.50	0.47	0.99	3.38	5.19
HL126A	HL4126A			mm	101.6	120.6	88.9	69.8	57.1	171.4	88.9	11.9	25.1	85.8	131.8
H123A	H4123A		③ 2	in	4.00	4.75	3.50	2.75	2.25	6.75	3.50	0.47	0.99	3.38	5.19
HL123A	HL4123A			mm	101.6	120.6	88.9	69.8	57.1	171.4	88.9	11.9	25.1	85.8	131.8
H127A	H4127A		③ 2	in	5.12	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	9.38
HL127A	HL4127A			mm	130.0	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	238.3
K124A	K4124A	K4124B	③ 2	in	5.12	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	9.38
KK124A	KK4124A	KK4124B		mm	130.0	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	238.3
K126A	K4126A		③ 2	in	5.25	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	9.38
KK126A	KK4126A			mm	133.3	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	238.3
K123A	K4123A		③ 2	in	5.25	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	9.38
KK123A	KK4123A			mm	133.3	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	238.3
K127A	K4127A		③ 2	in	5.25	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	9.38
KK127A	KK4127A			mm	133.3	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	238.3
L124A/AE	L4124A/AE	L4124B	① 2	in	6.50	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	9.12
L126A	L4126A			mm	165.1	260.3	177.8	111.3	101.6	254.0	136.7	13.5	50.8	85.9	231.6
LQ124A/AE	LQ4124A/AE	LQ4124B	② 2.5	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	9.12
LQ126A	LQ4126A			mm	182.6	260.3	177.8	111.3	101.6	254.0	136.7	13.5	50.8	85.9	231.6
LQ123A	LQ4123A		③ 2.5	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	9.12
LQ127A	LQ4127A			mm	182.6	260.3	177.8	111.3	101.6	254.0	136.7	13.5	50.8	85.9	231.6
LL124A/AE	LL4124A/AE	LL4124B	② 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	9.12
LL126A	LL4126A			mm	182.6	260.3	177.8	111.3	101.6	254.0	136.7	13.5	50.8	85.9	231.6
LL123A	LL4123A		③ 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	9.12
LL127A	LL4127A			mm	182.6	260.3	177.8	111.3	101.6	254.0	136.7	13.5	50.8	85.9	231.6
LS124A	LS4124A		② 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2.55	4.75	9.12
LS126A	LS4126A			mm	182.6	260.3	177.8	111.3	101.6	254.0	136.7	13.5	64.8	120.6	231.6
LS123A	LS4123A		③ 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	9.12
LS127A	LS4127A			mm	182.6	260.3	177.8	111.3	101.6	254.0	136.7	13.5	64.8	120.6	231.6
Q124A	Q4124A		② 4	in	8.25	14.00	8.75	4.12	4.00	10.00	6.00	0.69	3.58	6.62	11.12
Q126A	Q4126A			mm	209.5	355.6	222.2	104.6	101.6	254.0	152.4	17.5	90.9	168.1	282.4
Q123A	Q4123A		③ 4	in	8.25	14.00	8.75	4.12	4.00	10.00	6.00	0.69	3.58	6.62	11.12
Q127A	Q4127A			mm	209.5	355.6	222.2	104.6	101.6	254.0	152.4	17.5	90.9	168.1	282.4

① Ports are tapped for standard (NPT) pipe.

② Ports are suitable for use with 125# ANSI cast iron (cast iron pumps) or 150# ANSI steel companion flanges or flanged fittings (ductile iron pumps).

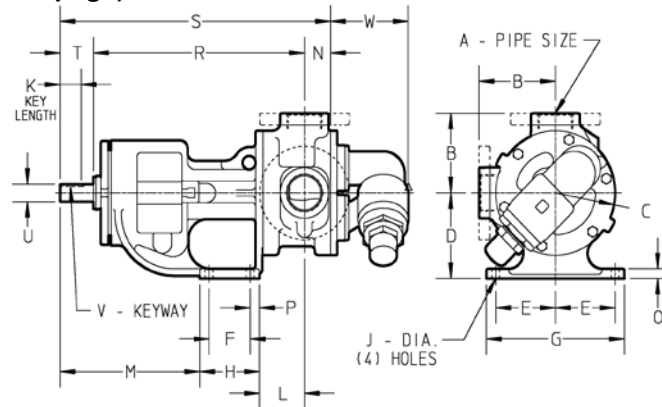
③ Ports are suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.

VIKING UNIVERSAL SEAL PUMPS

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B (Cast Iron)
 126A and 4126A (Ductile Iron)
 123A and 4123A (Steel Externals)
 127A and 4127A (Stainless Steel)

Dimensions - H through Q Sizes – All Materials of Construction – Non Jacketed (Continued from previous page)



Model Number				N	O	P	R	S	④ T	⑤ U	⑥ V	W
Packed	Stuffing Box Seal	Behind the Rotor Seal										
H124A	H4124A	H4124B	in	1.19	0.56	0.62	10.44	13.25	1.62	0.75	.19 x .09	2.85
HL124A	HL4124A	HL4124B	mm	30.2	14.2	15.7	265.2	336.5	41.1	19.0	4.83 x 2.29	72.4
H126A	H4126A											
HL126A	HL4126A											
H123A	H4123A		in	1.19	0.56	0.62	10.44	13.25	1.62	0.75	.19 x .09	2.85
HL123A	HL4123A		mm	30.2	14	15.7	265.2	336.5	41.1	19.0	4.83 x 2.29	72.4
H127A	H4127A											
HL127A	HL4127A											
K124A	K4124A	K4124B	in	1.75	0.62	0.62	14.12	18.12	2.25	1.12	.25 x .12	5.25
KK124A	KK4124A	KK4124B	mm	44.4	15.7	15.7	358.6	460.2	57.1	28.4	6.35 x 3.05	133.3
K126A	K4126A											
KK126A	KK4126A											
K123A	K4123A		in	1.75	0.62	0.62	14.12	18.12	2.25	1.12	.25 x .12	5.25
KK123A	KK4123A		mm	44.4	15.7	15.7	358.6	460.2	57.1	28.4	6.35 x 3.05	133.3
K127A	K4127A											
KK127A	KK4127A											
L124A/AE	L4124A/AE	L4124B	in	1.75	0.62	0.62	15.62	19.62	2.25	1.12	.25 x .12	5.43
L126A	L4126A		mm	44.4	15.7	15.7	396.7	498.3	57.1	28.7	6.35 x 3.05	137.9
LQ124A/AE	LQ4124A/AE	LQ4124B	in	1.75	0.62	0.62	15.62	19.62	2.25	1.12	.25 x .12	5.43
LQ126A	LQ4126A		mm	44.4	15.7	15.7	396.7	498.3	57.1	28.7	6.35 x 3.05	137.9
LQ123A	LQ4123A		in	1.75	0.62	0.62	15.62	19.62	2.25	1.12	.25 x .12	5.43
LQ127A	LQ4127A		mm	44.4	15.7	15.7	396.7	498.3	57.1	28.7	6.35 x 3.05	137.9
LL124A/AE	LL4124A/AE	LL4124B	in	2.25	0.62	0.62	15.62	20.12	2.25	1.12	.25 x .12	5.43
LL126A	LL4126A		mm	57.1	15.7	15.7	396.7	511.0	57.1	28.7	6.35 x 3.05	137.9
LL123A	LL4123A		in	2.25	0.62	0.62	15.62	20.12	2.25	1.12	.25 x .12	5.43
LL127A	LL4127A		mm	57.1	15.7	15.7	396.7	511.0	57.1	28.7	6.35 x 3.05	137.9
LS124A	LS4124A		in	2.44	0.62	0.62	15.75	21.69	3.50	1.44	.38 x .19	5.43
LS126A	LS4126A		mm	62.0	15.7	15.7	400.0	550.9	88.9	36.6	9.65 x 4.83	137.9
LS123A	LS4123A											
LS127A	LS4127A											
Q124A	Q4124A		in	3.00	0.75	1.00	19.25	26.75	4.50	1.94	.50 x .25	8.25
Q126A	Q4126A		mm	76.2	19.0	25.4	488.9	679.4	114.3	49.3	12.70 x 6.35	209.5
Q123A	Q4123A											
Q127A	Q4127A											

- ④ "T" dimension shown for Cast Iron sizes L, LQ and LL is for "A" models. dimension for L, LQ and LL size 124AE, 4124AE and 4124B pumps is 2.35" (59.7 mm).
 ⑤ "U" dimension shown for Cast Iron sizes L, LQ and LL is for "A" models. "U" dimension for L, LQ and LL size 124AE, 4124AE and 4124B pumps is 1.44" (36.6 mm).
 ⑥ "V" dimension shown for Cast Iron sizes L, LQ and LL is for "A" models. "V" dimension for L, LQ and LL size 124AE, 4124AE and 4124B pumps is 0.38 X 0.19" (9.65 X 4.83 mm).

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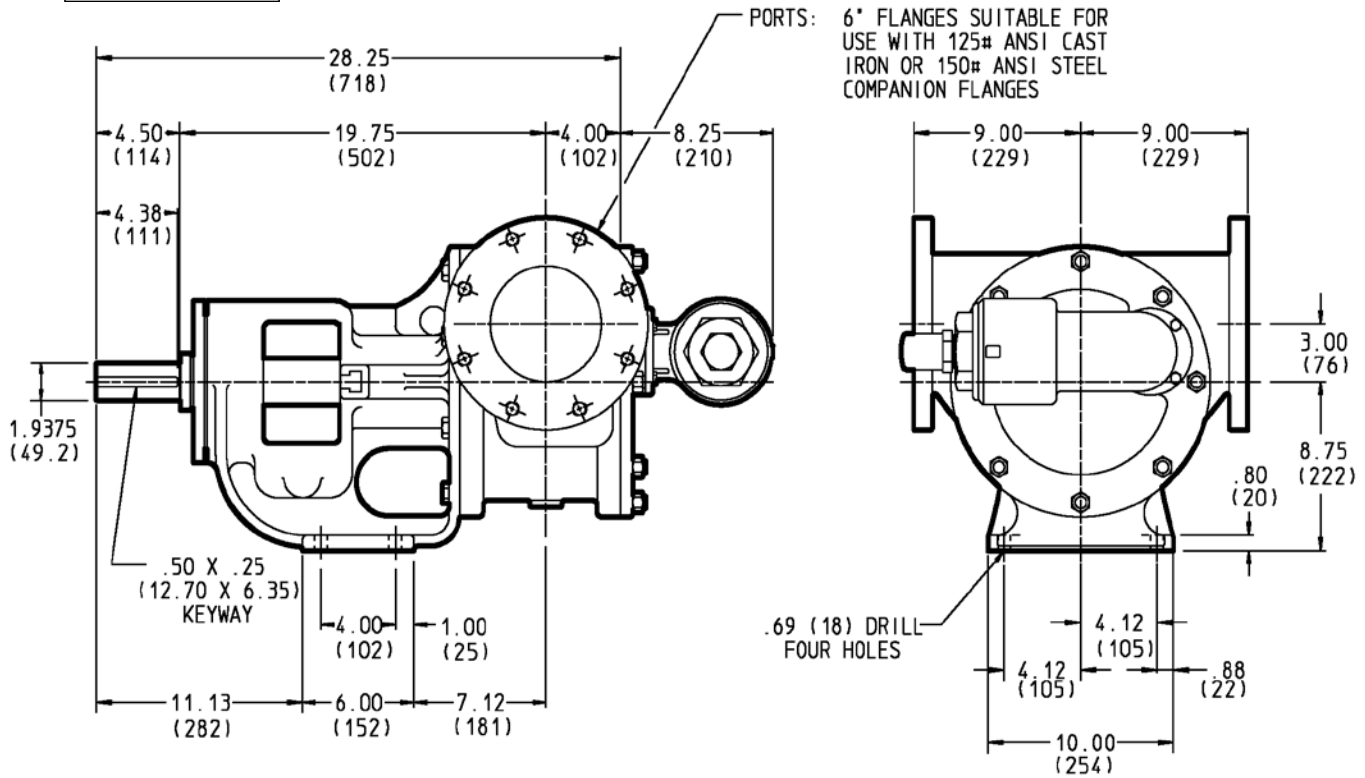
VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, (Cast Iron)
 126A and 4126A (Ductile Iron)
 123A and 4123A (Steel Externals)
 127A and 4127A (Stainless Steel)

Dimensions - QS Size – All Materials of Construction – Non-Jacketed

Series 124A, 4124A, 126A, 4126A, 123A, 4123A, 127A & 4127A

Dimensions in
inches (mm)



VIKING UNIVERSAL SEAL PUMPS

SERIES 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
226A and 4226A (Ductile Iron)
323A, 4323A, 223A and 4223A (Steel Externals)
327A, 4327A, 227A and 4227A (Stainless Steel)

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Specifications (U.S. Units) – Jacketed Pumps

Model Number			⊙ Port Size	Nominal Pump Rating (750 SSU and below)		Max. Hydrostatic Pressure	① Max. Discharge Pressure for 100 SSU Liquid at rated speed	② Max. Recommended Temp. for Standard Pump (°F)		Steel Fitted Recommended Above	Approx. Shipping Weight with Valve
Packed	Stuffing Box Seal	Behind the Rotor Seal						Packed	⑦ Mech Seal		
			Inches	GPM	RPM	PSIG	PSIG			SSU	Pounds
H224A	H4224A	H4224B	⊙1 ½	15	1750	400	200	450	450	25,000	42
H226A	H4226A	N/A	⊙1 ½	15	1750						42
H223A	H4223A	N/A	⊙1 ½	15	1750						42
H227A	H4227A	N/A	⊙1 ½	10	1150						47
HL224A	HL4224A	HL4224B	⊙1 ½	30	1750	400	200	450	450	7,500	45
HL226A	HL4226A	N/A	⊙1 ½	30	1750						45
HL223A	HL4223A	N/A	⊙1 ½	30	1750						45
HL227A	HL4227A	N/A	⊙1 ½	20	1150						52
K224A	K4224A	K4224B	⊙2	80	780	400	200	450	450	25,000	120
K226A	K4226A	N/A	⊙2	80	780						120
K223A	K4223A	N/A	⊙2	80	780						120
K227A	K4227A	N/A	⊙2	50	520						125
KK224A	KK4224A	KK4224B	⊙2	100	780	400	200	450	450	25,000	125
KK226A	KK4226A	N/A	⊙2	100	780						125
KK223A	KK4223A	N/A	⊙2	100	780						125
KK227A	KK4227A	N/A	⊙2	65	520						130
L224A/AE	L4224A/AE	L4224B	⊙2	135	640	400	200	450	450	25,000	175
L226A	L4226A	N/A	⊙2	135	640						175
LQ224A/AE	LQ4224A/AE	LQ4224B	⊙2 ½	135	640						190
LQ226A	LQ4226A	N/A	⊙2 ½	135	640						190
LQ223A	LQ4223A	N/A	⊙2 ½	135	640	400	200	450	450	25,000	190
LQ227A	LQ4227A	N/A	⊙2 ½	90	420						210
LL224A/AE	LL4224A/AE	LL4224B	⊙3	140	520	400	200	450	450	2,500	200
LL226A	LL4226A	N/A	⊙3	140	520						200
LL223A	LL4223A	N/A	⊙3	140	520						210
LL227A	LL4227A	N/A	⊙3	110	420						255
LS224A	LS4224A	N/A	⊙3	200	640	400	200	450	450	75,000	210
LS226A	LS4226A	N/A	⊙3	200	640						210
LS223A	LS4223A	N/A	⊙3	200	640						210
LS227A	LS4227A	N/A	⊙3	160	520						230
Q224A	Q4224A	N/A	⊙4	300	520	400	200	400	400	7,500	480
Q226A	Q4226A	N/A	⊙4	300	520						480
Q223A	Q4223A	N/A	⊙4	300	520						490
Q227A	Q4227A	N/A	⊙4	200	350						500
QS224A	QS4224A	N/A	⊙6	500	520	400	200	400	400	75,000	580
QS226A	QS4226A	N/A	⊙6	500	520						580
QS223A	QS4223A	N/A	⊙6	500	520						590
QS227A	QS4227A	N/A	⊙6	320	350						600
N324A	N4324A	N/A	⊙6	600	350	400	200	300	300	75,000	810
N323A	N4323A	N/A	⊙6	600	350						810
N327A	N4327A	N/A	⊙6	600	350						810
R324A	R4324A	N/A	⊙8	1100	280	400	200	300	300	25,500	1435
R323A	R4323A	N/A	⊙8	1100	280						1435
R327A	R4327A	N/A	⊙8	1100	280						1435
RS324A	RS4324A	N/A	⊙10	1600	280	400	125	300	300	75,500	1580
RS323A	RS4323A	N/A	⊙10	1600	280						1580
RS327A	RS4327A	N/A	⊙10	1600	280						1580

NOTE: The N size is standard with a jacketed bracket and non-jacketed head and non-jacketed relief valve, while the "R" size is standard with a jacketed bracket, a jacketed head, and a non-jacketed relief valve. "RS" size contact factory for jacketing options.

- ① For maximum recommended discharge pressures at different viscosities, see performance curves. If suction pressure exceeds 50 PSIG, consult factory.
- ② Higher temperatures can be handled with special construction, consult factory.
- ③ Ports are tapped for standard (NPT) pipe.
- ④ Ports are suitable for use with 125# ANSI cast iron flanges or flanged fittings.

- ⑤ Ports are suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.
- ⑥ See p. 630.16 for other port size options.
- ⑦ Temperature based on PTFE seal as standard. Lower temperature limits may be required when using other seal elastomers.

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VIKING UNIVERSAL SEAL PUMPS

SERIES 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
226A and 4226A (Ductile Iron)
323A, 4323A, 223A and 4223A (Steel Externals)
327A, 4327A, 227A and 4227A (Stainless Steel)

Specifications (Metric Units) – Jacketed Pumps

Model Number			⑥ Port Size	Nominal Pump Rating (165 cSt and below)		Max. Hydrostatic Pressure	① Max Discharge Pressure for 22 cSt Liquid at rated speed	② Max Recommended Temp. for Standard Pump (°C)		Steel Fitted Const. Recommended Above	Approx. Shipping Weight with Valve
Packed	Stuffing Box Seal	Behind the Rotor Seal		M3/hr	RPM			Packed	⑦ Mech Seal		
			mm			BAR	BAR			cSt	KG
H224A	H4224A	H4224B	③38	3.4	1450	28	14	232	232	5,500	19
H226A	H4226A	N/A	③38	3.4	1450						19
H223A	H4223A	N/A	③38	3.4	1450						19
H227A	H4227A	N/A	③38	2.3	950						21
HL224A	HL4224A	HL4124B	③38	6.8	1450	28	14	232	232	1,650	20
HL226A	HL4226A	N/A	③38	6.8	1450						20
HL223A	HL4223A	N/A	③38	6.8	1450						20
HL227A	HL4227A	N/A	③38	4.5	950						24
K224A	K4224A	K4124B	⑤50	18	780	28	14	232	232	5,500	54
K226A	K4226A	N/A	⑤50	18	780						54
K223A	K4223A	N/A	⑤50	18	780						54
K227A	K4227A	N/A	⑤50	11	520						57
KK224A	KK4224A	KK4124B	⑤50	23	780	28	14	232	232	5,500	57
KK226A	KK4226A	N/A	⑤50	23	780						57
KK223A	KK4223A	N/A	⑤50	23	780						57
KK227A	KK4227A	N/A	⑤50	15	520						59
L224A/AE	L4224A/AE	L4124B	⑤50	31	640	28	14	232	232	5,500	79
L226A	L4226A	N/A	⑤50	31	640						79
LQ224A/AE	LQ4224A/AE	LQ4124B	⑥65	31	640	28	14	232	232	5,500	86
LQ226A	LQ4226A	N/A	⑥65	31	640						86
LQ223A	LQ4223A	N/A	⑥65	31	640						86
LQ227A	LQ4227A	N/A	⑥65	20	420						95
LL224A/AE	LL4224A/AE	LL4124B	⑦75	32	520	28	14	232	232	550	91
LL226A	LL4226A	N/A	⑦75	32	520						91
LL223A	LL4223A	N/A	⑦75	32	520						95
LL227A	LL4227A	N/A	⑦75	25	420						116
LS224A	LS4224A	N/A	⑦75	45	640	28	14	232	232	16,500	95
LS226A	LS4226A	N/A	⑦75	45	640						95
LS223A	LS4223A	N/A	⑦75	45	640						95
LS227A	LS4227A	N/A	⑦75	36	520						104
Q224A	Q4224A	N/A	⑩100	68	520	28	14	232	232	1,650	218
Q226A	Q4226A	N/A	⑩100	68	520						218
Q223A	Q4223A	N/A	⑩100	68	520						222
Q227A	Q4227A	N/A	⑩100	45	350						227
QS224A	QS4224A	N/A	⑩150	114	520	28	14	232	232	16,500	265
QS226A	QS4226A	N/A	⑩150	114	520						265
QS223A	QS4223A	N/A	⑩150	114	520						268
QS227A	QS4227A	N/A	⑩150	73	350						272
N324A	N4324A	N/A	⑩150	136	350	28	14	132	150	16,500	367
N323A	N4323A	N/A	⑩150	136	350						367
N327A	N4327A	N/A	⑩150	136	350						367
R324A	R4324A	N/A	⑩200	250	280	28	14	232	107	5,500	651
R323A	R4323A	N/A	⑩200	250	280						651
R327A	R4327A	N/A	⑩200	250	280						651
RS324A	RS4324A	N/A	⑩254	364	280	28	9	232	107	16,500	718
RS323A	RS4323A	N/A	⑩254	364	280						718
RS327A	RS4327A	N/A	⑩254	364	280						718

NOTE: The N size is standard with a jacketed bracket and non-jacketed head and non-jacketed relief valve, while the "R" size is standard with a jacketed bracket, a jacketed head, and a non-jacketed relief valve. "RS" contact factory for jacketing options.

- ① For maximum recommended discharge pressures at different viscosities, see performance curves. If suction pressure exceeds 50 PSIG, consult factory.
- ② Higher temperatures can be handled with special construction. Consult factory.
- ③ Ports are tapped for standard (NPT) pipe.
- ④ Ports are suitable for use with 125# ANSI cast iron flanges or flanged fittings.

- ⑤ Ports are suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.
- ⑥ Port sizes are inch standard, not metric design or size. See p.630.16 for other port size options.
- ⑦ Temperature based on PTFE seal as standard. Lower temperature limits may be required when using other seal elastomers.

VIKING UNIVERSAL SEAL PUMPS

SERIES 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
226A and 4226A (Ductile Iron)
323A, 4323A, 223A and 4223A (Steel Externals)
327A, 4327A, 227A and 4227A (Stainless Steel)

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Optional Casings - Standard-Jacketed* and Fully-Jacketed* Pumps

Model Number			Standard Jacketed Pumps' Standard Ports†	Standard Jacketed Pumps Optional Ports	Fully-Jacketed Casings
Packed	Stuffing Box Seal	Behind the Rotor Seal			
H224A	H4224A	H4224B	1.5" ①	1.5" ② R, 2" ② R	
H226A	H4226A	N/A	1.5" ①		
H223A	H4223A	N/A	1.5" ①		2" ⑤ R
H227A	H4227A	N/A	1.5" ④	2" ④ R	2" ⑤ R
HL224A	HL4224A	HL4224B	1.5" ①	1.5" ② R, 2" ② R	
HL226A	HL4226A	N/A	1.5" ①		
HL223A	HL4223A	N/A	1.5" ②		2" ⑤ R
HL227A	HL4227A	N/A	1.5" ④	2" ④ R	2" ⑤ R
K224A	K4224A	K4224B	2" ①	2" ② R, 2.5" ② R, 3" ② R, 4" ② R	
K226A	K4226A	N/A	2" ④		
K223A	K4223A	N/A	2" ④	4" ④ R	3" ④ R; 4" ④ R; 3" ⑤ R; 3" ⑤ R
K227A	K4227A	N/A	2" ④	4" ④ R	3" ④ R; 4" ④ R; 3" ⑤ R; 3" ⑤ R
KK224A	KK4224A	KK4224B	2" ①	2" ② R, 2.5" ② R, 3" ② R, 4" ② R	
KK226A	KK4226A	N/A	2" ④		
KK223A	KK4223A	N/A	2" ④	4" ④ R	3" ④ R; 4" ④ R; 3" ⑤ R; 3" ⑤ R
KK227A	KK4227A	N/A	2" ④	4" ④ R	3" ④ R; 4" ④ R; 3" ⑤ R; 3" ⑤ R
L224A/AE	L4224A/AE	L4224B	2" ①		
L226A	L4226A	N/A	2" ④		
LQ224A/AE	LQ4224A/AE	LQ4224B	2.5" ②	3" ② R, 4" ② R, 6" ② R	
LQ226A	LQ4226A	N/A	2.5" ④		
LQ223A	LQ4223A	N/A	2.5" ④	3" ④ R	3" ④ R; 3" ⑤ R; 4" ⑤ R
LQ227A	LQ4227A	N/A	2.5" ④	3" ④ R	3" ④ R; 3" ⑤ R; 4" ⑤ R
LL224A/AE	LL4224A/AE	LL4224B	3" ②	4" ② R, 5" ② R	
LL226A	LL4226A	N/A	3" ④		
LL223A	LL4223A	N/A	3" ④		
LL227A	LL4227A	N/A	3" ④		
LS224A	LS4224A	N/A	3" ②	4" ② R	
LS226A	LS4226A	N/A	3" ④		
LS223A	LS4223A	N/A	3" ④	4" ④ R	4" ④ R; 6" ④ R; 4" ⑤ R
LS227A	LS4227A	N/A	3" ④	4" ④ R	4" ④ R; 6" ④ R; 4" ⑤ R
Q224A	Q4224A	N/A	4" ②	3" ② R, 5" ② R, 6" ② R	
Q226A	Q4226A	N/A	4" ④		
Q223A	Q4223A	N/A	4" ④		4" ④ R; 4" ⑤ R
Q227A	Q4227A	N/A	4" ④		4" ④ R; 4" ⑤ R
QS224A	QS4224A	N/A	6" ②	6" ② R	
QS226A	QS4226A	N/A	6" ④		
QS223A	QS4223A	N/A	6" ④		6" ④ R; 6" ⑤ R
QS227A	QS4227A	N/A	6" ②		6" ④ R; 6" ⑤ R
N324A	N4324A	N/A	6" ②	5" ② R	5" ② R; 6" ② R
N323A	N4323A	N/A	6" ④		6" ④ R; 8" ⑤ R
N327A	N4327A	N/A	6" ④		6" ④ R; 8" ⑤ R
R324A	R4324A	N/A	8" ②	6" ② R	
R323A	R4323A	N/A	8" ④		8" ④ R
R327A	R4327A	N/A	8" ④		8" ④ R
RS324A	RS4324A	N/A	10" ②		
RS323A	RS4323A	N/A	10" ④		
RS327A	RS4327A	N/A	10" ④		

†Standard port configuration is 90° which may be rotated (H-Q) or opposite (QS). with right hand inlet viewed from the shaft end.

- ① Port(s) tapped for standard (NPT) pipe.
- ② Port(s) suitable for use with 125# ANSI cast iron companion flanges or flanged fittings.
- ④ Port(s) suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.
- ⑤ Port(s) suitable for 300# ANSI steel or stainless steel companion flanges or flanged fittings.
- Ⓝ Non-Rotatable Ports at 90 degree angle, contact factory for available orientation (right hand or left hand)
- Ⓞ Opposite Ports

Contact factory for flange details (e.g. Flat face or raised face flanges)

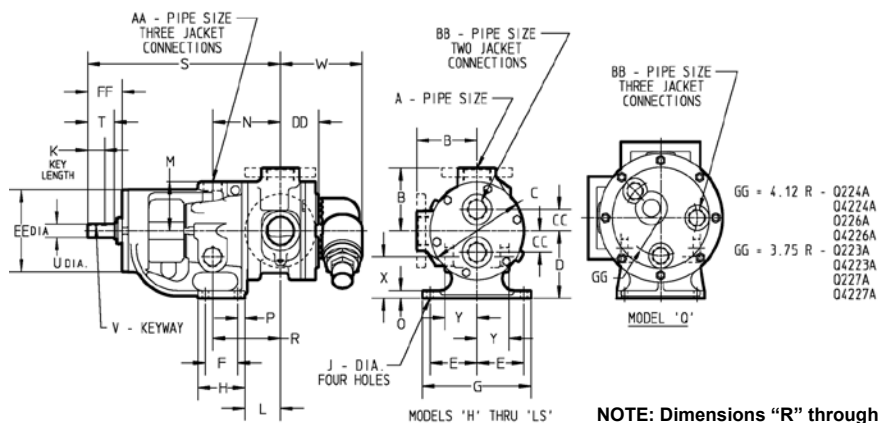
* Standard-Jacketed Pumps have a jacketed bracket and head, but the casing is not jacketed. They have the series designations 224A/4224A & AE, 226A/4226A, 223A/4223A, and 227A/4227A. Also the N324A, N4324A, N323A, N4323A, N327A and N4327A are standard with a jacketed bracket and non-jacketed head and Relief Valve, while the R324A, R4324A, R323A, R4323A, N327A, and R4327A are standard with a jacketed bracket and jacketed head and non-jacketed Relief Valve. Fully-Jacketed pumps use the Standard-Jacketed Pumps' series designation, but substitute a Fully-Jacketed Casing from the list above instead of the Standard-Jacketed Pumps' non-jacketed casing.

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VIKING UNIVERSAL SEAL PUMPS

SERIES 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
226A and 4226A (Ductile Iron)
323A, 4323A, 223A and 4223A (Steel Externals)
327A, 4327A, 227A and 4227A (Stainless Steel)

Dimensions - H through Q Sizes – All Materials of Construction – Jacketed Pumps



NOTE: Dimensions "R" through "FF" on next page

Model Number			A (in)		B	C	D	E	F	G	H	J	④ K	L	M	N	O
Packed	Stuffing Box Seal	Behind the Rotor Seal															
H224A	H4224A	H4224B	① 1.5	in	3.00	4.75	3.50	2.75	2.25	6.75	3.50	0.47	0.99	3.38	2.38	4.00	0.56
HL224A	HL4224A	HL4224B		mm	76.2	120.6	88.9	69.8	57.1	171.4	88.9	11.9	25.1	85.8	60.5	101.6	14.2
H226A	H4226A		③ 1.5	in	4.00	4.75	3.50	2.75	2.25	6.75	3.50	0.47	0.99	3.38	2.38	4.00	0.56
HL226A	HL4226A			mm	101.6	120.6	88.9	69.8	57.1	171.4	88.9	11.9	25.1	85.8	60.5	101.6	14.2
H223A	H4223A		③ 1.5	in	4.00	4.75	3.50	2.75	2.25	6.75	3.50	0.47	0.99	3.38	2.38	4.00	0.56
HL223A	HL4223A			mm	101.6	120.6	88.9	69.8	57.1	171.4	88.9	11.9	25.1	85.8	60.5	101.6	14.2
H227A	H4227A		③ 2	in	5.12	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	4.00	5.75	0.62
HL227A	HL4227A			mm	130.0	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	101.6	146.0	15.7
K224A	K4224A	K4224B	③ 2	in	5.12	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	4.00	5.75	0.62
KK224A	KK4224A	KK4224B		mm	130.0	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	101.6	146.0	15.7
K226A	K4226A		③ 2	in	5.25	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	4.00	5.75	0.62
KK226A	KK4226A			mm	133.3	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	101.6	146.0	15.7
K223A	K4223A		③ 2	in	5.25	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	4.00	5.75	0.62
KK223A	KK4223A			mm	133.3	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	101.6	146.0	15.7
K227A	K4227A		③ 2	in	5.25	8.00	5.50	4.00	2.75	9.25	4.00	0.53	1.42	3.00	4.00	5.75	0.62
KK227A	KK4227A			mm	133.3	203.2	139.7	101.6	69.8	234.9	101.6	13.5	36.1	76.2	101.6	146.0	15.7
L224A/AE	L4224A/AE	L4224B	① 2	in	6.50	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	5.12	6.56	0.62
L226A	L4226A			mm	165.1	260.3	177.8	111.3	101.6	254	136.7	13.5	50.8	85.9	130.0	166.6	15.7
LQ224A/AE	LQ4224A/AE	LQ4224B	② 2.5	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	5.12	6.56	0.62
LQ226A	LQ4226A			mm	182.6	260.3	177.8	111.3	101.6	254	136.7	13.5	50.8	85.9	130.0	166.6	15.7
LQ223A	LQ4223A		③ 2.5	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	5.12	6.56	0.62
LQ227A	LQ4227A			mm	182.6	260.3	177.8	111.3	101.6	254	136.7	13.5	50.8	85.9	130.0	166.6	15.7
LL224A/AE	LL4224A/AE	LL4224B	② 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	5.12	6.56	0.62
LL226A	LL4226A			mm	182.6	260.3	177.8	111.3	101.6	254	136.7	13.5	50.8	85.9	130.0	166.6	15.7
LL223A	LL4223A		③ 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2	3.38	5.12	6.56	0.62
LL227A	LL4227A			mm	182.6	260.3	177.8	111.3	101.6	254	136.7	13.5	50.8	85.9	130.0	166.6	15.7
LS224A	LS4224A		② 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2.55	4.75	5.12	7.40	0.62
LS226A	LS4226A			mm	182.6	260.3	177.8	111.3	101.6	254	136.7	13.5	64.8	120.6	130.0	188.0	15.7
LS223A	LS4223A		③ 3	in	7.19	10.25	7.00	4.38	4.00	10.00	5.38	0.53	2.55	4.75	5.12	7.40	0.62
LS227A	LS4227A			mm	182.6	260.3	177.8	111.3	101.6	254	136.7	13.5	64.8	120.6	130.0	188.0	15.7
Q224A	Q4224A		② 4	in	8.25	14.00	8.75	4.12	4.00	10.00	6.00	0.69	3.58	6.62	7.00	7.62	0.75
Q226A	Q4226A			mm	209.5	355.6	222.2	104.6	101.6	254	152.4	17.5	90.9	168.1	177.8	193.5	19.0
Q223A	Q4223A		③ 4	in	8.25	14.00	8.75	4.12	4.00	10.00	6.00	0.69	3.58	6.62	7.00	7.62	0.75
Q227A	Q4227A			mm	209.5	355.6	222.2	104.6	101.6	254	152.4	17.5	90.9	168.1	177.8	193.5	19.0

① Ports tapped for standard (NPT) pipe.

② Ports are suitable for use with 125# ANSI cast iron (cast iron pumps) or 150# ANSI steel companion flanges or flanged fittings (ductile iron pumps).

③ Ports are suitable for 150# ANSI steel or stainless steel companion flanges or flanged fittings.

④ "K" dimension for Cast Iron L, LQ and LL sizes is for "A" models. "K" dimension for L, LQ and LL size 224AE, 2224AE and 2224B pumps is 1.44" (36.6mm).

VIKING UNIVERSAL SEAL PUMPS

SERIES 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
226A and 4226A (Ductile Iron)
323A, 4323A, 223A and 4223A (Steel Externals)
327A, 4327A, 227A and 4227A (Stainless Steel)

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Dimensions - H through Q Sizes – All Materials of Construction – Jacketed Pumps (Continued from previous page)

Model Number				P	R	S	⑥ T	⑦ U	⑧ V	W	X	Y	⑤ AA	⑤⑨ BB	CC	DD	EE	FF
Packed	Stuffing Box Seal	Behind the Rotor Seal																
H224A	H4224A	H4224B	in	0.62	4.00	12.06	1.62	0.75	.19 X .09	4.04	1.80	1.83	0.75	0.50	0.94	2.41	5.75	2.30
HL224A	HL4224A	HL4224B	mm	15.7	101.6	306.3	41.1	19.0	4.83 X 2.29	102.6	45.7	46.5	19.0	12.7	23.9	61.2	146.0	58.4
H226A	H4226A		in	0.62	4.00	12.06	1.62	0.75	.19 X .09	4.04	1.80	1.83	0.75	0.50	0.94	2.41	5.75	2.30
HL226A	HL4226A		mm	15.7	101.6	306.3	41.1	19.0	4.83 X .29	102.6	45.7	46.5	19.0	12.7	23.9	61.2	146.0	58.4
H223A	H4223A		in	0.62	4.00	12.06	1.62	0.75	.19 X .09	4.04	1.80	1.83	0.75	0.50	0.94	2.41	5.75	2.30
HL223A	HL4223A		mm	15.7	101.6	306.3	41.1	19.0	4.83 X .29	102.6	45.7	46.5	19.0	12.7	23.9	61.2	146.0	58.4
H227A	H4227A		in	0.62	4.00	12.06	1.62	0.75	.19 X .09	4.04	1.80	1.83	0.75	0.50	0.94	2.41	5.75	2.30
HL227A	HL4227A		mm	15.7	101.6	306.3	41.1	19.0	4.83 X .29	102.6	45.7	46.5	19.0	12.7	23.9	61.2	146.0	58.4
K224A	K4224A	K4224B	in	0.62	5.75	16.38	2.25	1.12	.25 X .12	7.00	3.38	2.75	1.25	1.25	1.75	3.25	6.75	2.92
KK224A	KK4224A	KK4224B	mm	15.7	146.0	416.0	57.1	28.4	6.35 X 3.05	177.8	85.9	69.8	31.7	31.7	44.4	82.5	171.4	74.2
K226A	K4226A		in	0.62	5.75	16.38	2.25	1.12	.25 X .12	7.00	3.38	2.75	1.25	1.25	1.75	3.25	6.75	2.92
KK226A	KK4226A		mm	15.7	146.0	416.0	57.1	28.4	6.35 X 3.05	177.8	85.9	69.8	31.7	31.7	44.4	82.5	171.4	74.2
K223A	K4223A		in	0.62	5.75	16.38	2.25	1.12	.25 X .12	7.00	3.38	2.75	1.25	1.25	1.75	3.25	6.75	2.92
KK223A	KK4223A		mm	15.7	146.0	416.0	57.1	28.4	6.35 X 3.05	177.8	85.9	69.8	31.7	31.7	44.4	82.5	171.4	74.2
K227A	K4227A		in	0.62	5.75	16.38	2.25	1.12	.25 X .12	7.00	3.38	2.75	1.25	1.25	1.75	3.25	6.75	2.92
KK227A	KK4227A		mm	15.7	146.0	416.0	57.1	28.4	6.35 X 3.05	177.8	85.9	69.8	31.7	31.7	44.4	82.5	171.4	74.2
L224A/AE	L4224A/AE	L4224B	in	0.62	6.56	17.88	2.25	1.12	.25 X .12	7.18	4.62	3.25	1.25	1	3.00	3.81	6.75	2.93
L226A	L4226A		mm	15.7	166.6	454.2	57.1	28.4	6.35 X 3.05	182.4	117.3	82.5	31.7	25.4	76.2	96.8	171.4	74.4
LQ224A/AE	LQ4224A/AE	LQ4224B	in	0.62	6.56	17.88	2.25	1.12	.25 X .12	7.18	4.62	3.25	1.25	1	3.00	3.81	6.75	2.93
LQ226A	LQ4226A		mm	15.7	166.6	454.2	57.1	28.4	6.35 X 3.05	182.4	117.3	82.5	31.7	25.4	76.2	96.8	171.4	74.4
LQ223A	LQ4223A		in	0.62	6.56	17.88	2.25	1.12	.25 X .12	7.18	4.62	3.25	1.25	1	3.00	3.81	6.75	2.93
LQ227A	LQ4227A		mm	15.7	166.6	454.2	57.1	28.4	6.35 X 3.05	182.4	117.3	82.5	31.7	25.4	76.2	96.8	171.4	74.4
LL224A/AE	LL4224A/AE	LL4224B	in	0.62	6.56	17.88	2.25	1.12	.25 X .12	7.18	4.62	3.25	1.25	1	3.00	4.31	6.75	2.93
LL226A	LL4226A		mm	15.7	166.6	454.2	57.1	28.4	6.35 X 3.05	182.4	117.3	82.5	31.7	25.4	76.2	109.5	171.4	74.4
LL223A	LL4223A		in	0.62	6.56	17.88	2.25	1.13	.25 X .12	7.18	4.62	3.25	1.25	1	3.00	4.31	6.75	2.93
LL227A	LL4227A		mm	15.7	166.6	454.2	57.1	28.4	6.35 X 3.05	182.4	117.3	82.5	31.7	25.4	76.2	109.5	171.4	74.4
LS224A	LS4224A		in	0.62	7.00	19.25	3.50	1.44	.38 X .19	7.72	4.40	3.30	1.25	1	3.00	4.50	7.00	4.03
LS226A	LS4226A		mm	15.7	177.8	488.9	88.9	36.58	9.65 X .83	196.1	111.8	83.8	31.7	25.4	76.2	114.3	177.8	102.4
LS223A	LS4223A		in	0.62	7.00	19.25	3.50	1.44	.38 X .19	7.72	4.40	3.30	1.25	1	3.00	4.50	7.00	4.03
LS227A	LS4227A		mm	15.7	177.8	488.9	88.9	36.58	9.65 X .83	196.1	111.8	83.8	31.7	25.4	76.2	114.3	177.8	102.4
Q224A	Q4224A		in.	1.00	6.62	23.75	4.50	1.94	.50 X .25	11.25	5.50	4.50	1.5	1.25	---	4.57	8.38	5.35
Q226A	Q4226A		mm	25.4	168.1	603.2	114.3	49.3	12.70 X .35	285.7	139.7	114.3	38.1	31.7	---	116.1	212.8	135.9
Q223A	Q4223A		in.	1.00	6.62	23.75	4.50	1.94	.50 X .25	11.25	5.50	4.50	1.5	1.25	---	4.57	8.38	5.35
Q227A	Q4227A		mm	25.4	168.1	603.2	114.3	49.3	12.70 X .35	285.7	139.7	114.3	38.1	31.7	---	116.1	212.8	135.9

- ⑤ Ports for steam or hot oil jacketing are inch standard NPT threads. Metric (mm) equivalents are for information only, and do not indicate a metric thread size.
 ⑥ "T" dimension shown for Cast Iron sizes L, LQ and LL is for "A" models. Dimension for L, LQ and LL size 224AE, 4224AE and 4224B pumps is 2.35" (59.7 mm).
 ⑦ "U" dimension shown for Cast Iron sizes L, LQ and LL is for "A" models. "U" dimension for L, LQ and LL size 224AE, 4224AE and 4224B pumps is 1.44" (36.6 mm).
 ⑧ "V" dimension shown for Cast Iron sizes L, LQ and LL is for "A" models. "V" dimension for L, LQ and LL size 224AE, 4224AE and 4224B pumps is 0.38 X 0.19" (9.65 X 4.83 mm).
 ⑨ "BB" Dimension for Q223A and Q227A is 1"(25.4 mm).

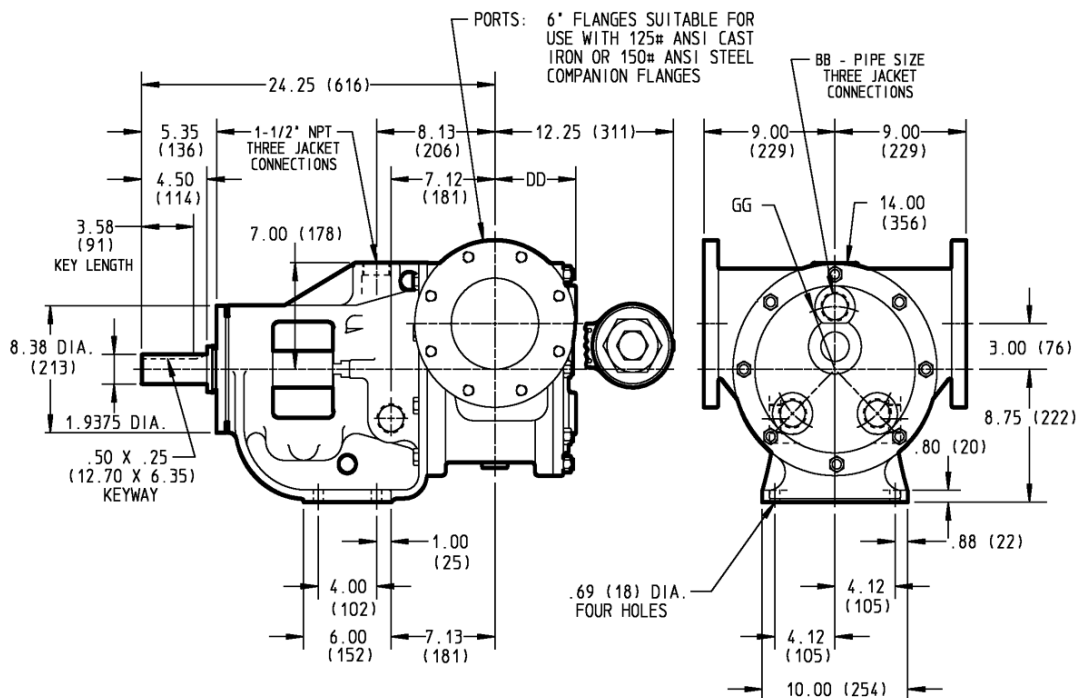
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VIKING UNIVERSAL SEAL PUMPS

SERIES 224A, 4224A, 4224B (Cast Iron)
226A and 4226A (Ductile Iron)
323A, 4323A, 223A and 4223A (Steel Externals)
327A, 4327A, 227A and 4227A (Stainless Steel)

Dimensions - QS Size – All Materials of Construction – Jacketed

Series 224A, 4224A, 226A, 4226A, 223A, 4223A, 227A & 4227A



Model Number		BB*	DD	GG
Packed	Mechanical Seal			
QS224A	QS4224A	1.25 (31.75)	5.57 (141.48)	4.12 (105)
QS226A	QS4226A			
QS223A	QS4223A	1 (25.4)	6.06 (152.93)	3.75 (95.25)
QS227A	QS4227A			

* Ports for steam or hot oil jacketing are inch standard NPT threads. Metric (mm) equivalents are for information only, and do not indicate a metric thread size.

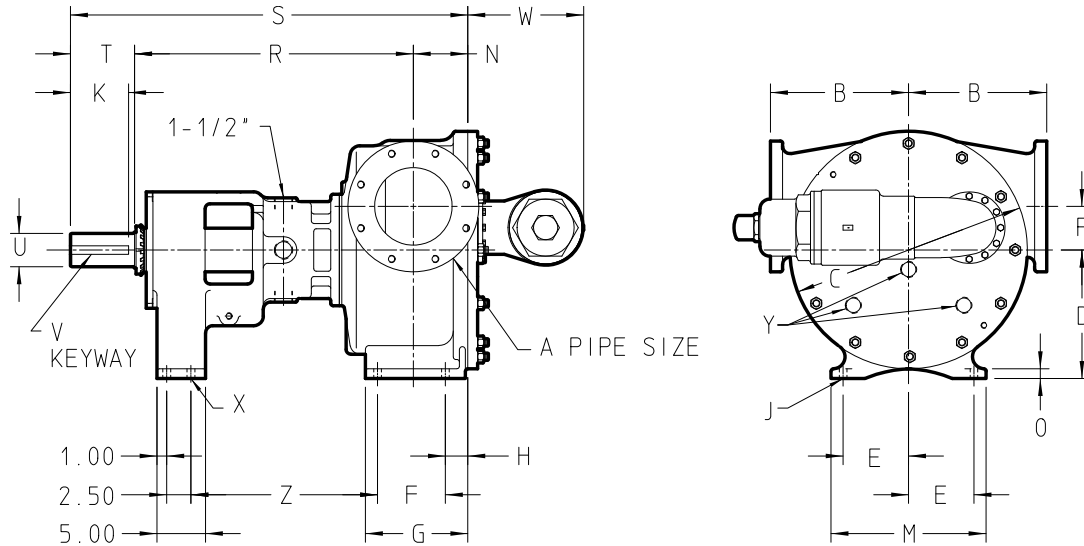
VIKING UNIVERSAL SEAL PUMPS

SERIES 324A, and 4324A (Cast Iron)
323A, 4323A (Steel Externals)
327A, 4327A (Stainless Steel)

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Dimensions - N, R & RS, Sizes – All Materials of Construction – Jacketed

Series 324A, 4324A, 323A, 4323A, 327A & 4327A



Model Number		A		B	C	D	E	F	G	H	J	K	M	N	O	P	R	S	T	U	V	W	X	Y	Z
Packed	Stuffing Box Seal	(in)																							
N324A	N4324A	② 6	in	9.75	17.25	9.50	5.00	6.25	8.69	1.62	0.69	4.50	12.00	4.50	1.00	3.00	26.00	36.50	6.00	2.44	.62x.31	8.63	0.69	N/A	18.94
N323A	N4323A		mm	247.7	438.1	241.3	127.0	158.7	220.7	41.1	17.5	114.3	304.8	114.3	25.4	76.2	660.4	927.1	152.4	62.0	15.74 x7.87	219.2	17.5	N/A	481.0
R324A	R4324A	② 8	in	14.25	24.50	13.25	6.75	7.00	10.56	2.31	0.78	6.00	16.00	5.62	1.00	4.50	28.75	41.00	6.62	3.44	.88x.44	12.00	0.69	1.25	19.25
R323A	R4323A		mm	361.9	622.3	336.5	171.4	177.8	268.2	58.7	19.8	152.4	406.4	142.7	25.4	114.3	730.2	1041	168.1	87.4	22.35 x11.18	304.8	17.5	31.7	488.9
RS324A	RS4324A	② 10	in	14.25	24.5	13.25	6.75	7.00	13.12	4.81	0.88	6.00	16.46	8.12	1.30	4.50	28.55	43.49	6.62	3.44	.88x.44	12.00	0.88	1.25	19.25
RS323A	RS4323A		mm	361.9	622.30	336.5	171.4	177.8	333.24	122.17	22.35	152.4	418.08	206.24	33.02	114.3	725.17	1104.64	168.1	87.4	22.35 x11.18	304.8	22.35	31.7	488.9

NOTE: The N size is standard with a jacketed bracket and non-jacketed head and non-jacketed relief valve, while the "R" size is standard with a jacketed bracket, a jacketed head, and a non-jacketed relief valve. "RS" contact factory for jacketing options.

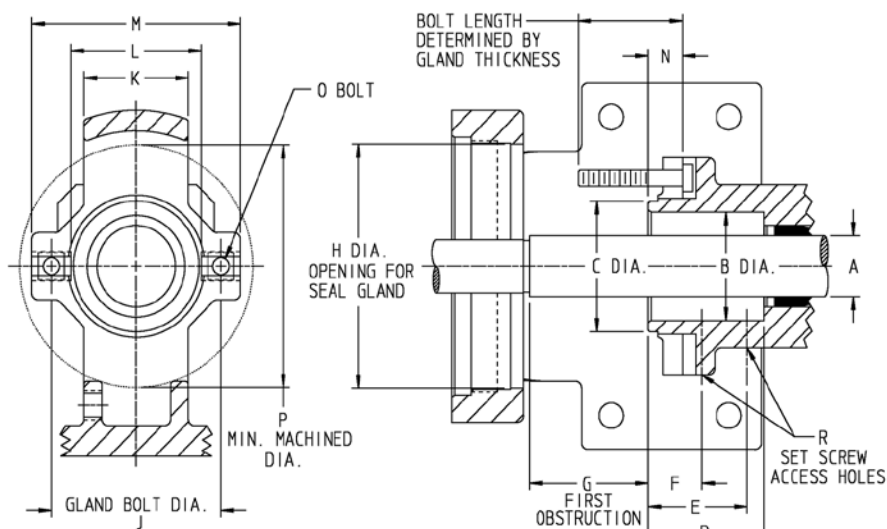
② Ports are suitable for use with 125# ANSI cast iron (324A/4324A) or 150# ANSI steel or stainless steel companion flanges or flanged fittings (323A/4323A & 327A/4327A).

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Stuffing Box Seal Chamber Dimensions



Pump Size		A	B	C	D	E	F	G	H	J	K	L	M	N	O	P	R
H & HL	In	1.12	2.00	2.41	2.22	1.90	1.03	2.27	4.50	3.00 to 3.50	2.00	2.50	4.00	0.66	5/16	4.47	1/8
	mm	28.6	50.8	61.2	56.4	48.3	26.2	57.7	114.3	76.2 to 88.9	50.8	63.5	101.6	16.8	7.9	113.5	3.2
K & KK	In	1.44	2.31①	3.00	3.13	2.25	1.25	3.00	5.25	3.50 to 4.50	2.50	3.00	5.00	0.38	7/16	5.25	1/4
	mm	36.5	58.7①	76.2	79.5	57.1	31.7	76.2	133.3	88.9 to 114.3	63.5	76.2	127.0	9.7	11.1	133.3	6.3
L, LQ, & LL (A)	In	1.44	2.31①	3.00	3.13	2.25	1.25	4.00	5.25	3.50 to 4.50	2.50	3.00	5.00	0.44	7/16	5.25	1/4
	mm	36.5	58.7①	76.2	79.5	57.1	31.7	101.6	133.3	88.9 to 114.3	63.5	76.2	127.0	11.2	11.1	133.3	6.3
L, LQ, & LL (AE)	In	1.62	2.375	3.00	3.13	2.25	1.16	3.52	5.25	3.50 to 4.50	3.00	3.00	5.00	0.46	7/16	5.25	1/4
	mm	41.3	60.3	76.2	79.5	57.1	29.5	89.4	133.3	88.9 to 114.3	76.2	76.2	127.0	11.7	11.1	133.3	6.3
LS	In	1.62	2.375	2.80	2.70	2.25	1.16	3.52	5.25	3.25 to 4.50	3.00	2.80	5.00	0.46	7/16	5.25	1/4
	mm	41.3	60.3	71.1	68.6	57.1	29.5	89.4	133.3	82.5 to 114.3	76.2	71.1	127.0	11.7	11.1	133.3	6.3
Q & QS	In	2.44	3.42	4.50	4.00	2.50	1.53	4.10	6.75	5.50 to 6.25	3.20	4.50	7.20	0.56	5/8	6.75	1/4
	mm	61.9	87.0	114.3	101.6	63.5	38.9	104.1	171.4	139.7 to 158.7	81.3	114.3	182.9	14.2	15.9	171.4	6.3
N	In	3.44	4.69	-	5.56	1.65	-	4.91	8.81	6.75	-	-	-	-	3/4②	9.00	1/4
	mm	87.3	119.3	-	141.2	41.9	-	124.7	223.8	171.4	-	-	-	-	19.0②	228.6	6.3
R & RS	In	4.50	5.75	-	5.56	1.53	-	4.79	9.81	7.75	-	-	-	-	3/4②	9.81	1/4
	mm	114.3	146.1	-	141.2	38.9	-	121.7	249.2	196.8	-	-	-	-	19.0②	249.2	6.3

① Bracket is counter bored to a diameter of 2.687 inches (68.25 mm), 0.12 inches (3.05 mm) deep from stuffing box face.

② Studs are used in place of cap screws.

VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

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Quick Pick Chart – Maximum Operating Conditions (Cast & Ductile Iron Series)

38 SSU (4 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	13.5	28	75	96	133	135	192	270	440	480	870	1377
Pressure (PSI)	100	100	100	100	100	100	100	100	100	100	100	100
Speed (RPM)	1750	1750	780	780	640	520	640	520	520	350	280	280
Flow (M ³ /Hr)	3.1	6.4	17.0	22	30	31	44	61	100	109	198	313
Pressure (BAR)	7	7	7	7	7	7	7	7	7	7	7	7
See Curve # 630-	1, 2	13, 14	25, 26	37, 38	49, 50	61, 62	73, 74	85, 86	97	105	113	①

100 SSU (22 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	15	31	77	102	141	143	204	296	460	520	965	1493
Pressure (PSI)	200	200	200	200	200	200	150	150	150	150	150	125
Speed (RPM)	1750	1750	780	780	640	520	640	520	520	350	280	280
Flow (M ³ /Hr)	3.4	7.0	17.5	23	32	32	46	67	104	118	219	339
Pressure (BAR)	14	14	14	14	14	14	10	10	10	10	10	10
See Curve # 630-	3, 4	15, 16	27, 28	39, 40	51, 52	63, 64	75, 76	87, 88	98	106	114	①

750 SSU (165 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	17	32	79	105	146	149	209/137	300/200	470/315	565	1180	1551
Pressure (PSI)	200	200	200	200	200	200	150/200	150/200	150/200	200	175	125
Speed (RPM)	1750	1750	780	780	640	520	640/420	520/350	520/350	350	280	280
Flow (M ³ /Hr)	3.9	7.3	17.9	24	33	34	47/31	68/45	107/72	128	268	352
Pressure (BAR)	14	14	14	14	14	14	10/14	10/14	10/14	14	12	12
See Curve # 630-	5, 6	17, 18	29, 30	41, 42	53, 54	65, 66	77, 78	89, 90	99	107	115	①

2,500 SSU (5,500 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	10.5	21.5	51	69	115	146	175	262	385	570	1185	1625
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	200	125
Speed (RPM)	1150	1150	520	520	520	520	520	420	420	350	280	280
Flow (M ³ /Hr)	2.4	4.9	11.6	15.7	26	33	40	60	87	129	269	369
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	14	14
See Curve # 630-	7, 8	19, 20	31, 32	43, 44	55, 56	67, 68	79, 80	91, 92	100	108	116	①

7,500 SSU (1,650 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	10.5	21.2	43	56	95	119	145	220	325	460	905	1342
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	200	125
Speed (RPM)	1150	1150	420	420	420	420	420	350	350	280	230	230
Flow (M ³ /Hr)	2.4	4.8	9.8	12.7	22	27	33	50	74	104	206	304
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	14	14
See Curve # 630-	9	21	33	45	57	69	81	93	101	109	117	①

* N and R and RS Sizes Available in Cast Iron, but not Ductile Iron

① To generate performance curves, please use the Pump Selector program available through www.IDEXconnect.com(security passwords required).

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Quick Pick Chart – Maximum Operating Conditions (Cast & Ductile Iron Series)

25,000 SSU (5,500 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	8.8	17	36	48	82	100	122	175	260	380	750	1108
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	200	125
Speed (RPM)	950	950	350	350	350	350	350	280	280	230	190	190
Flow (M ³ /Hr)	2.0	3.9	8.2	10.9	18.6	23	28	40	59	86	170	252
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	14	14
See Curve # 630-	10	22	34	46	58	70	82	94	102	110	118	①

75,000 SSU (16,500 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	7.2	11.5	23.2	31	53	67	80	120	175	263	490	730
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	200	125
Speed (RPM)	780	640	230	230	230	230	230	190	190	155	125	125
Flow (M ³ /Hr)	1.6	2.6	5.3	7.0	12.0	15.2	18.2	27	40	60	111	166
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	14	14
See Curve # 630-	11	23	35	47	59	71	83	95	103	111	119	①

250,000 SSU (55,000 cSt)	H	HL	K	KK	L, LQ	LL	LS	Q	QS	N*	R*	RS*
Flow (GPM)	4.1	Contact Factory	16	21	35	45	53	96	Contact Factory	214	340	494
Pressure (PSI)	200		200	200	200	200	200	200		200	200	125
Speed (RPM)	420		155	155	155	155	155	155		125	84	84
Flow (M ³ /Hr)	0.9		3.6	4.8	7.9	10.2	12.0	22		49	77	112
Pressure (BAR)	14		14	14	14	14	14	14		14	14	14
See Curve # 630-	12	24	36	48	60	72	84	96	104	112	120	①

* N and R, and RS Sizes Available in Cast Iron, but not Ductile Iron

① To generate performance curves, please use the Pump Selector program available through www.idexconnect.com (security passwords required).

**250,000 SSU (55,000 cSt) to 2,000,000 SSU (440,000 cSt) –
Contact factory for recommendations**

VIKING UNIVERSAL SEAL PUMPS

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
 126A, 4126A, 226A and 4226A (Ductile Iron)
 123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
 127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Quick Pick Chart – Maximum Operating Conditions (Steel Externals Series)

38 SSU (4 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	13.5	27.5	50	70	125	125	190	270	440	430	690	1120
Pressure (PSI)	100	100	100	100	100	100	100	100	100	75	75	75
Speed (RPM)	1750	1750	640	640	640	520	640	520	520	350	230	230
Flow (M ³ /Hr)	3.1	6.2	11.4	15.9	28	28	43	61	100	98	157	254
Pressure (BAR)	7	7	7	7	7	7	7	7	7	5	5	5
See Curve # 630-	121	129	137	145	153	161	169	177	185	193	201	①

100 SSU (22 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	14.5	30	56	75	136	136	200	295	460	485	765	1200
Pressure (PSI)	200	200	200	200	200	200	150	150	150	125	125	125
Speed (RPM)	1750	1750	640	640	640	520	640	520	520	350	230	230
Flow (M ³ /Hr)	3.3	6.8	12.7	17.0	31	31	45	67	104	110	174	275
Pressure (BAR)	14	14	14	14	14	14	10	10	10	8.5	8.5	8.5
See Curve # 630-	122	130	138	146	154	162	170	178	186	194	202	①

750 SSU (165 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	15.8	27	61	81	136	144	205/132	315/200	470/325	565	1020	1551
Pressure (PSI)	200	200	200	200	200	200	150/200	150/200	150/200	200	175	125
Speed (RPM)	1750	1750	640	640	640	520	640/420	520/350	520/350	350	280	280
Flow (M ³ /Hr)	3.6	6.1	13.9	18.4	31	33	47/30	72/45	107/74	128	232	352
Pressure (BAR)	14	14	14	14	14	14	10/14	10/14	10/14	14	12	8.5
See Curve # 630-	123	131	139	147	155	163	171	179	187	195	203	①

2,500 SSU (5,500 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	10.5	21.2	51	69	116	146	175	262	390	570	1045	1625
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	175	125
Speed (RPM)	1150	1150	520	520	520	520	520	420	420	350	280	280
Flow (M ³ /Hr)	2.4	4.8	11.6	15.7	26	33	40	60	89	129	237	369
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	12	8.5
See Curve # 630-	124	132	140	148	156	164	172	180	188	196	204	①

7,500 SSU (1,650 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	10.6	21.2	43	56	95	119	139	220	330	460	880	1342
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	175	125
Speed (RPM)	1150	1150	420	420	420	420	420	350	350	280	230	230
Flow (M ³ /Hr)	2.4	4.8	9.8	12.7	22	27	32	50	75	104	200	305
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	12	8.5
See Curve # 630-	125	133	141	149	157	165	173	181	189	197	205	①

① To generate performance curves, please use the Pump Selector program available through www.idexconnect.com (security passwords required).

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Quick Pick Chart – Maximum Operating Conditions (Steel Externals Series)

25,000 SSU (5,500 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	9	17.2	36	48	82	101	122	175	262	380	730	1108
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	175	125
Speed (RPM)	950	950	350	350	350	350	350	280	280	230	190	190
Flow (M ³ /Hr)	2.0	3.9	8.2	10.9	18.6	23	28	40	60	86	166	252
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	12	8.5
See Curve # 630-	126	134	142	150	158	166	174	182	190	198	206	①

75,000 SSU (16,500 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	7.2	11.3	23.5	30.5	52.5	66.5	80	120	175	253	485	730
Pressure (PSI)	200	200	200	200	200	200	200	200	200	200	175	125
Speed (RPM)	780	640	230	230	230	230	230	190	190	155	125	125
Flow (M ³ /Hr)	1.6	2.6	5.3	6.9	11.9	15.1	18.2	27	40	57	110	166
Pressure (BAR)	14	14	14	14	14	14	14	14	14	14	12	8.5
See Curve # 630-	127	135	143	151	159	167	175	183	191	199	207	①

250,000 SSU (55,000 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	4.1	Contact Factory	16	21	35	45	53	96	Contact Factory	214	325	494
Pressure (PSI)	200		200	150	200	200	200	200		200	175	125
Speed (RPM)	420		155	155	155	155	155	155		125	84	84
Flow (M ³ /Hr)	0.9		3.6	4.8	7.9	10.2	12.0	22		49	74	112
Pressure (BAR)	14		14	10	14	14	14	14		14	12	8.5
See Curve # 630-	128	136	144	152	160	168	176	184	192	200	208	①

① To generate performance curves, please use the Pump Selector program available through www.idexconnect.com (security passwords required).

**250,000 SSU (55,000 cSt) to 2,000,000 SSU (440,000 cSt) –
Contact factory for recommendations**

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SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
 126A, 4126A, 226A and 4226A (Ductile Iron)
 123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
 127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Quick Pick Chart – Maximum Operating Conditions (Stainless Steel Externals Series)

38 SSU (4 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	8.2	17.5	31	48	80	105	150	173	235	430	690	1120
Pressure (PSI)	50	50	50	50	50	50	50	50	50	75	75	75
Speed (RPM)	1150	1150	420	420	420	420	520	350	280	350	230	230
Flow (M ³ /Hr)	1.9	4.0	7.0	10.9	18.2	24	34	39	53	98	157	254
Pressure (BAR)	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	5	5	5
See Curve # 630-	209	217	225	233	241	249	257	265	273	281	289	①

100 SSU (22 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	8.8	19.5	34	50	82	104	160	187	245	485	765	1200
Pressure (PSI)	100	100	100	100	100	100	100	100	100	125	125	125
Speed (RPM)	1150	1150	420	420	420	420	520	350	280	350	230	230
Flow (M ³ /Hr)	2.0	4.4	7.7	11.4	18.6	24	36	42	56	110	174	275
Pressure (BAR)	7	7	7	7	7	7	7	7	7	8.5	8.5	8.5
See Curve # 630-	210	218	226	234	242	250	258	266	274	282	290	①

750 SSU (165 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	9.8	20.5	40.5	55	92	112	172	205	255	565	1020	1551
Pressure (PSI)	100	100	100	100	100	100	100	100	100	200	175	125
Speed (RPM)	1150	1150	420	420	420	420	520	350	280	350	280	280
Flow (M ³ /Hr)	2.2	4.7	9.2	12.5	21	25	39	47	58	128	232	352
Pressure (BAR)	7	7	7	7	7	7	7	7	7	14	12	8.5
See Curve # 630-	211	219	227	235	243	251	259	267	275	283	291	①

2,500 SSU (5,500 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	10.4	21	42	56	93	96	175	220	275	570	1045	1625
Pressure (PSI)	150	150	150	150	150	150	125	125	125	200	175	125
Speed (RPM)	1150	1150	420	420	420	350	520	350	280	350	280	280
Flow (M ³ /Hr)	2.4	4.8	9.5	12.7	21	22	40	50	62	129	237	369
Pressure (BAR)	10	10	10	10	10	10	8.5	8.5	8.5	14	12	8.5
See Curve # 630-	212	220	228	236	244	252	260	268	276	284	292	①

7,500 SSU (1,650 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	8.5	17	35	36.5	80	77	145	220	285	460	880	1342
Pressure (PSI)	150	150	150	150	150	150	125	125	125	200	175	125
Speed (RPM)	950	950	350	280	350	280	420	350	280	280	230	230
Flow (M ³ /Hr)	1.9	3.4	7.9	8.3	18.2	17.5	33	50	65	104	200	305
Pressure (BAR)	10	10	10	10	10	10	8.5	8.5	8.5	14	12	8.5
See Curve # 630-	213	221	229	237	245	253	261	269	277	285	293	①

① To generate performance curves, please use the Pump Selector program available through www.idexconnect.com (security passwords required).

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VIKING UNIVERSAL SEAL PUMPS

SERIES 124A, 4124A, 124AE, 4124AE, 4124B, 224A, 4224A, 224AE, 4224AE, 4224B, 324A, and 4324A (Cast Iron)
126A, 4126A, 226A and 4226A (Ductile Iron)
123A, 4123A, 223A and 4223A, 323A, 4323A (Steel Externals)
127A, 4127A, 227A and 4227A, 327A, 4327A (Stainless Steel)

Quick Pick Chart – Maximum Operating Conditions (Stainless Steel Externals Series)

25,000 SSU (5,500 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	7	14.2	28	36.5	62.5	64	122	175	240	380	730	1108
Pressure (PSI)	150	150	150	150	150	150	125	125	125	200	175	125
Speed (RPM)	780	780	280	280	280	230	350	280	230	230	190	190
Flow (M ³ /Hr)	1.6	3.2	6.4	8.3	14.2	14.5	28	40	55	86	166	252
Pressure (BAR)	10	10	10	10	10	10	8.5	8.5	8.5	14	12	8.5
See Curve # 630-	214	222	230	238	246	254	262	270	278	286	294	①

75,000 SSU (16,500 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	5.7	11	23	30	52.5	54.5	80	120	160	253	485	730
Pressure (PSI)	150	150	150	150	150	150	125	125	125	200	175	125
Speed (RPM)	640	640	230	230	230	190	230	190	155	155	125	125
Flow (M ³ /Hr)	1.3	2.5	5.2	6.8	11.9	12.4	18.2	27	36	57	110	166
Pressure (BAR)	10	10	10	10	10	10	8.5	8.5	8.5	14	12	8.5
See Curve # 630-	215	223	231	239	247	255	263	271	279	287	295	①

250,000 SSU (55,000 cSt)	H	HL	K	KK	LQ	LL	LS	Q	QS	N	R	RS
Flow (GPM)	3.8	Contact Factory	16	19.5	34.2	Contact Factory	53	96	130	214	325	494
Pressure (PSI)	150		150	150	150		125	125	125	200	175	125
Speed (RPM)	420		155	155	155		155	155	125	125	84	84
Flow (M ³ /Hr)	0.9		3.6	4.4	7.8		12.0	22	30	49	74	112
Pressure (BAR)	10		10	10	10		8.5	8.5	8.5	14	12	8.5
See Curve # 630-	216		232	240	248		264	272	280	288	296	①

① To generate performance curves, please use the Pump Selector program available through www.idexconnect.com (security passwords required).

**250,000 SSU (55,000 cSt) to 2,000,000 SSU (440,000 cSt) –
Contact factory for recommendations**